



Optics and Lens Image Intensifier

2004.1.9 Ashra Meeting @ UH

Ashra-1 Collaboration

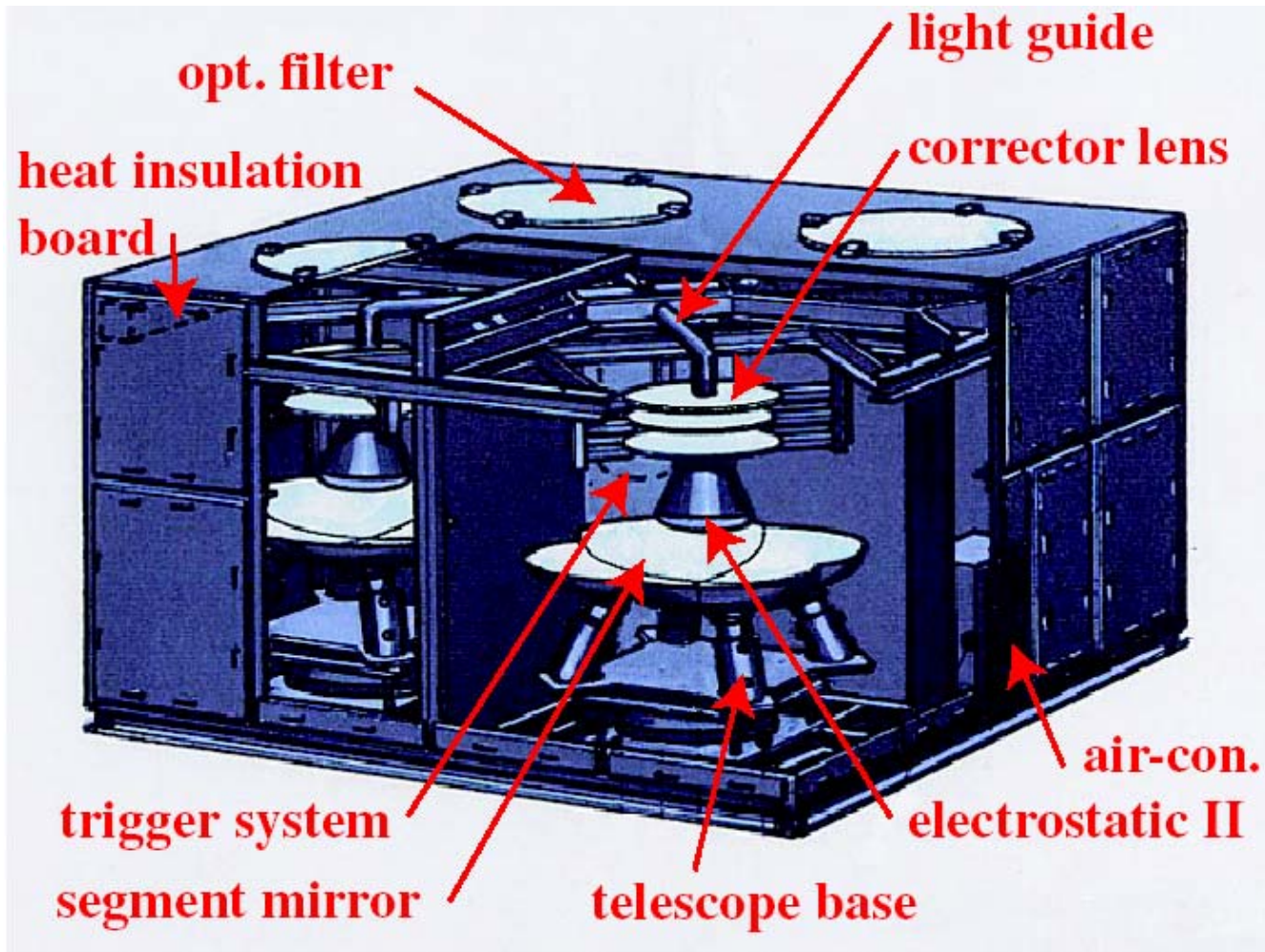
Y.Asaoka, @ ICRR

Contents

1. Optical system
 - Design
 - Performance
2. Optical Component
 - R&D status
 1. Segment mirrors
 2. Collector lens
 3. Lens image intensifier
 4. Sub-telescope

Ashra Detector : Telescope

Telescope



A detector consists of

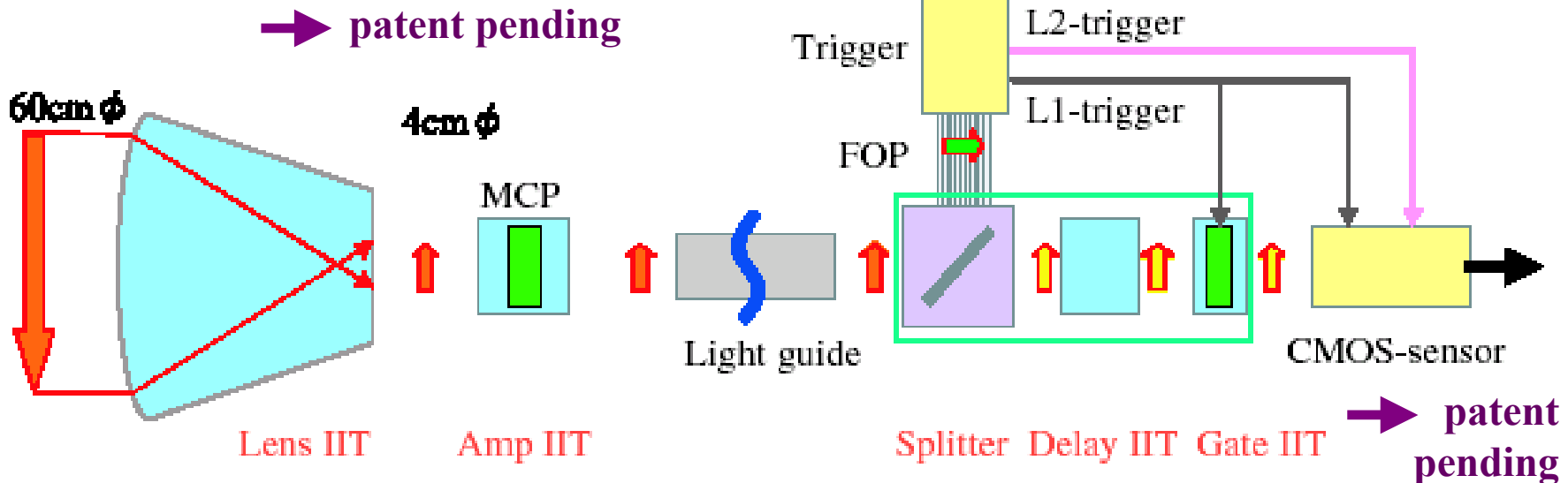
- i) 4 sub-telescopes and
- ii) 1 photoelectric image pipeline.

4 sub-telescopes view the same direction to have better aperture in a cost-effective way.

Ashra Detector : Image Pipeline

Photoelectric Image Pipeline

➔ **Sasaki-san's Talk**



Functions:

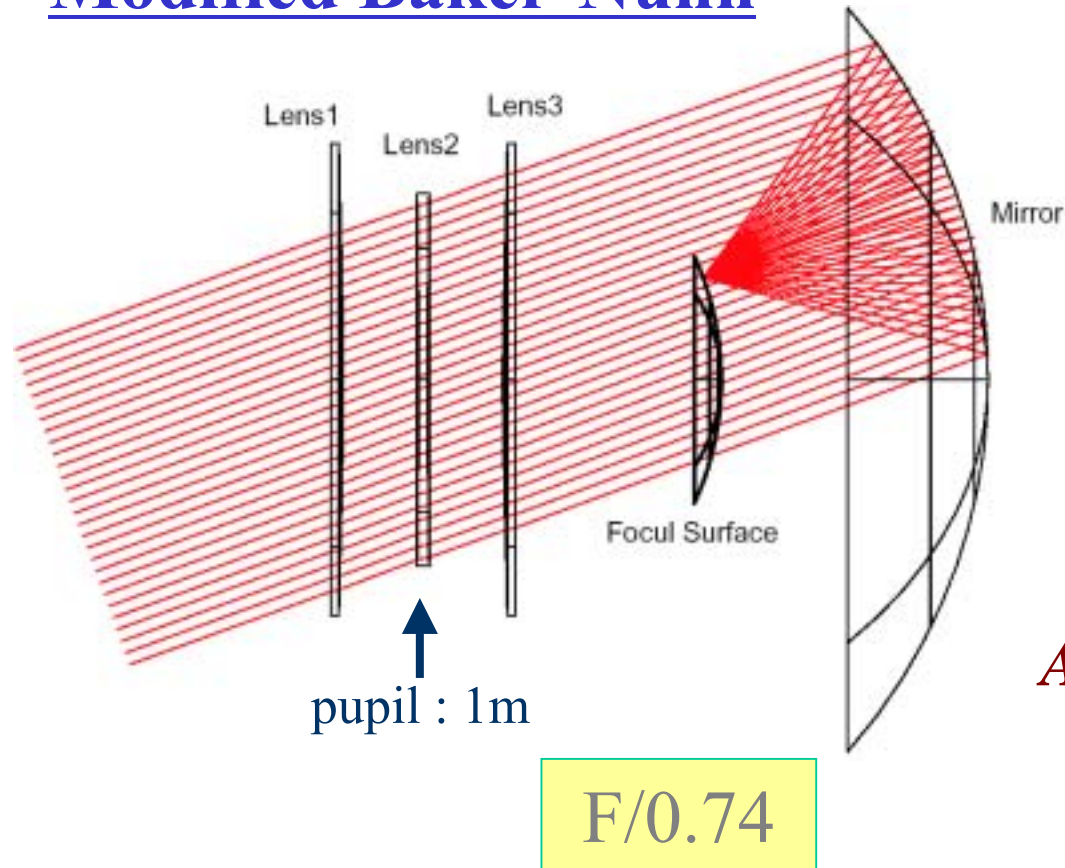
1. Amplification w/ pipelined I.I.'s
2. Self triggering w/ light splitting & phosphor delay
 - Signal time scale : ns~ μ s
 - Shuttering is important to have higher S/N ratio
3. Fine imaging w/ CMOS sensor

Distinctive features:

High precision, high S/N ratio, and self triggering capability

Ashra Optics : Design

Modified Baker-Nunn



- Schmidt-type optics
- Spherical segment mirror
- Spherical focal surface
- 3-element corrector lens

Advantage: a large degree of freedom for optimization of lens surface shape to cancel

1. spherical aberration
2. chromatic aberration.

Details can be found in

M.Sasaki et al, NIM A492 (2002) 49

Ashra Optics : Performance (1)

Spot diagram after optimization

wavelength

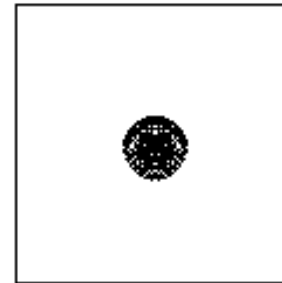
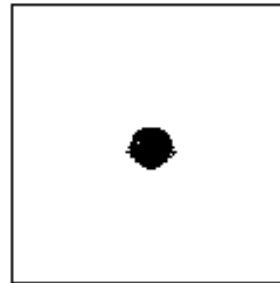
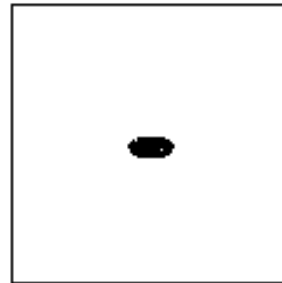
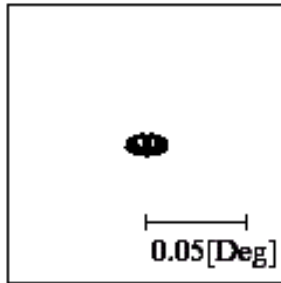
336[nm]

358[nm]

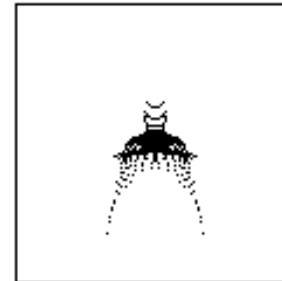
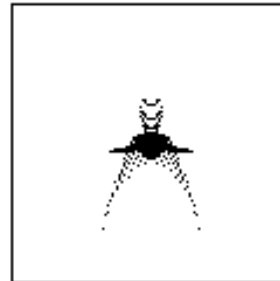
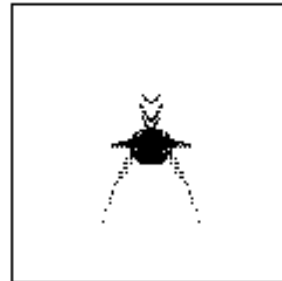
391[nm]

425[nm]

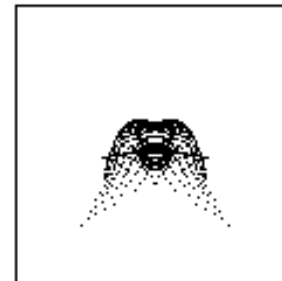
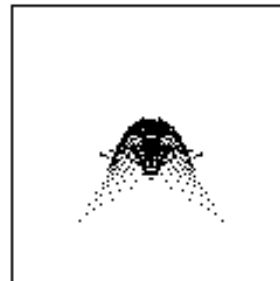
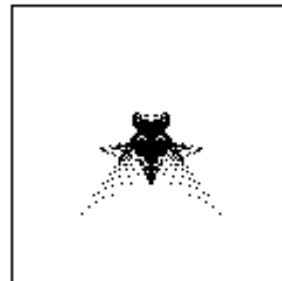
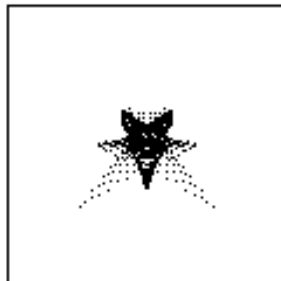
5 [Deg]



15 [Deg]

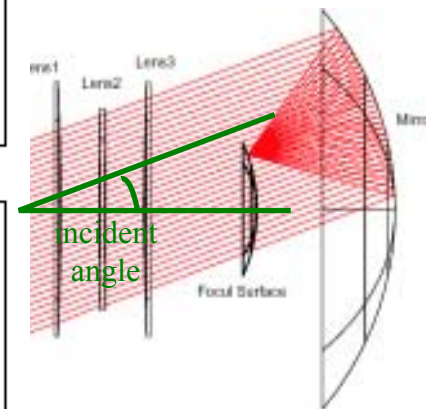


25 [Deg]

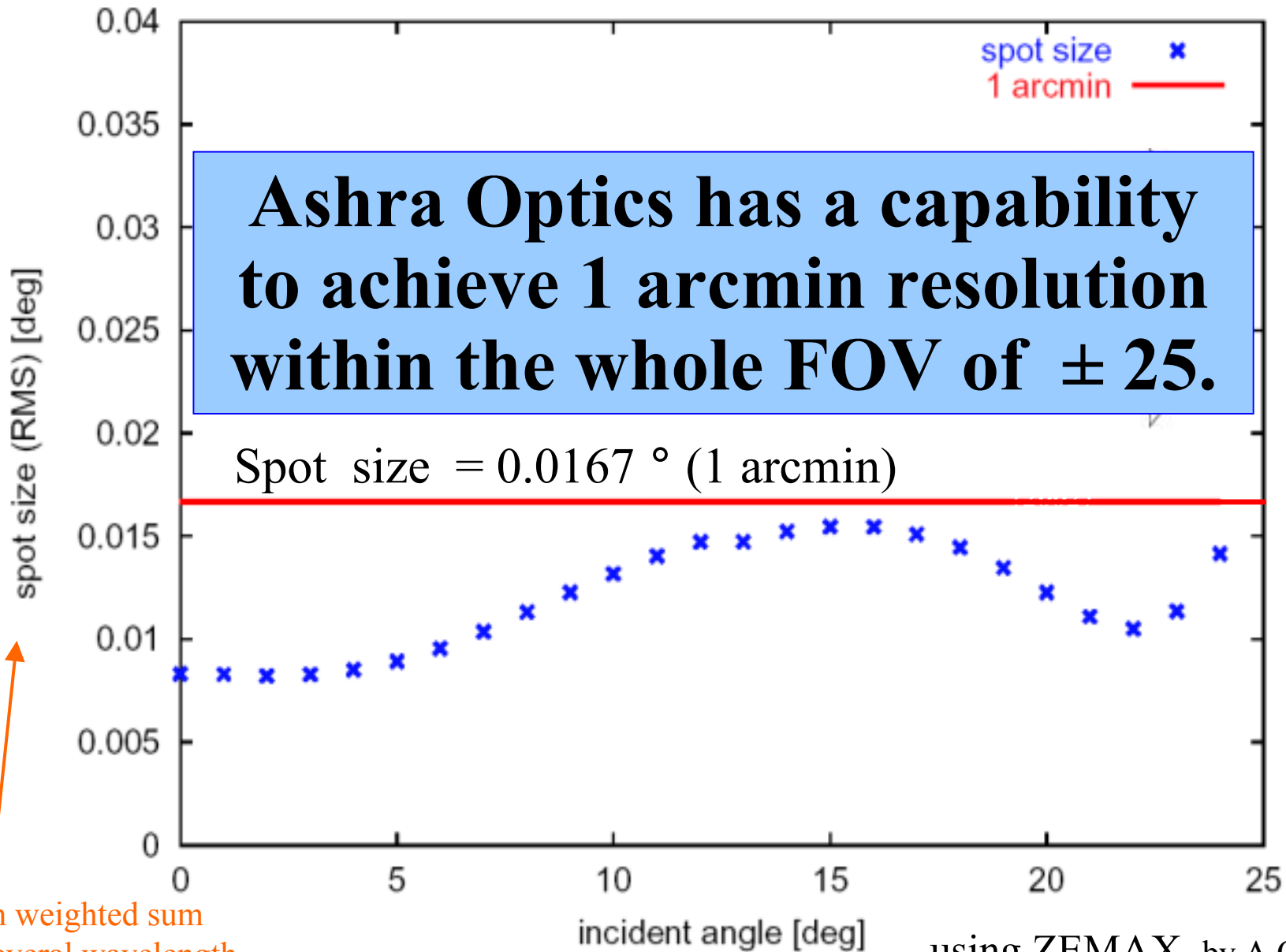


4 largest filtered fluorescence peak after propagation in the air

incident angle

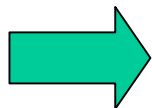


Ashra Optics : Performance (2)



Optical Components

Components	Material and Method	Requirements
Mirror	<ul style="list-style-type: none"> • Tempax glass • segmented • mold + polish 	<ul style="list-style-type: none"> • surface roughness < 20nm • spot size < 0.1mm • curvature radius $\pm 0.1\%$
Corrector Lens	<ul style="list-style-type: none"> • UV-transparent acrylic resin • <u>normal lens</u> • direct cutting w/ or w/o polishing 	<ul style="list-style-type: none"> • surface roughness < 20nm • slope accuracy < 1 arcmin <p>small sag because of corrector lens (no focusing)</p>
Lens I.I. (I.I.= Image Intensifier)	<ul style="list-style-type: none"> • modification from commercial X-ray II 	<ul style="list-style-type: none"> • spot size < 0.16mm



R&D status of each component

R&D Status : Mirror



Prototype Segment Mirror

Target performance:

- Surface roughness $< 5\text{nm}$
- Spot size $< 0.16\text{mm}$
- Curvature radius $\pm 0.1\%$

Mirror: Surface Roughness

Surface Roughness was measured with interferometer

$$R_s = R_0 \cdot \exp[-(4\pi\sigma/\lambda)^2]$$

σ : surface roughness (rms)

λ : wavelength

Very important to keep high reflectivity

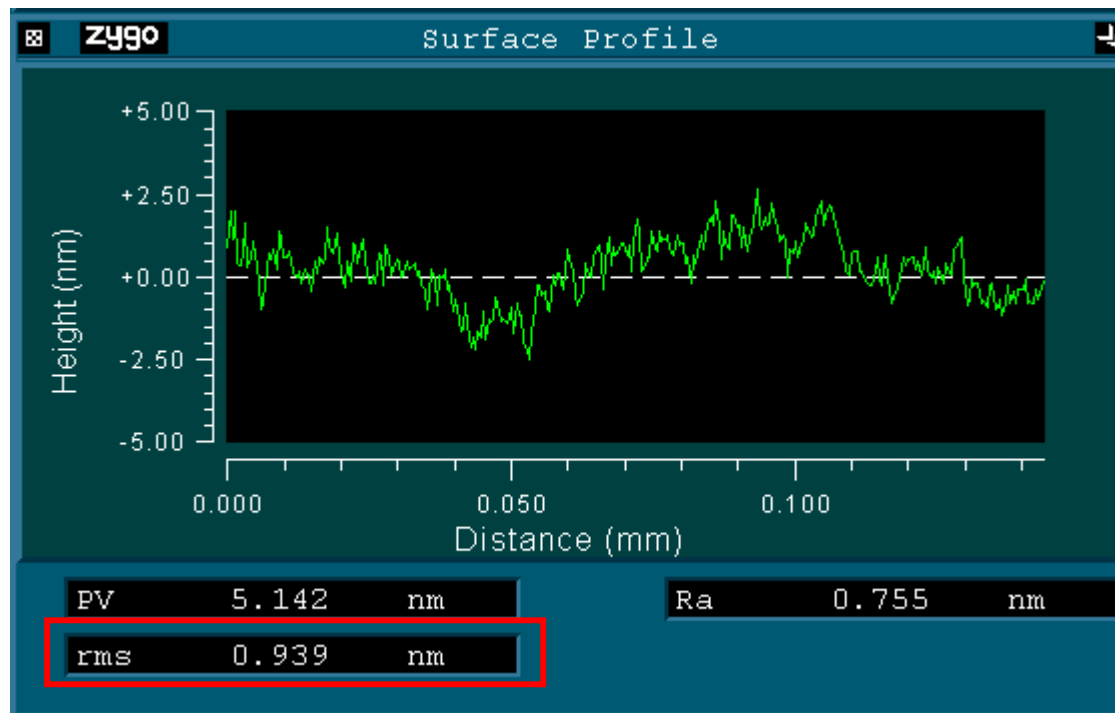
Results: $\sigma \sim 1\text{nm} < 5\text{nm}$ OK

Ex.) $\sigma = 5\text{nm}$, $\lambda = 350\text{nm}$

$R_s = R_0 \cdot 0.97$ 3% loss

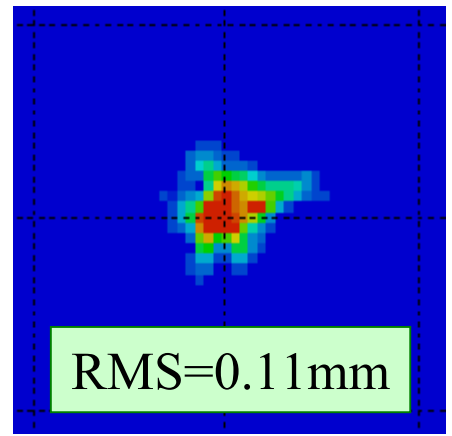
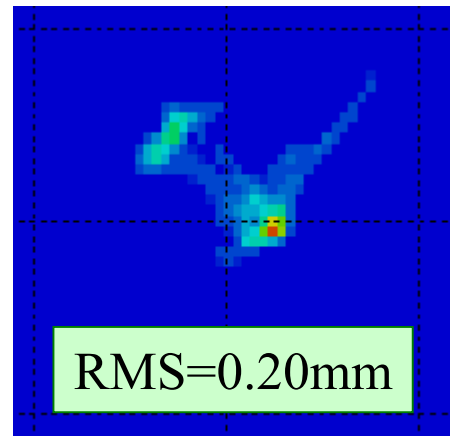
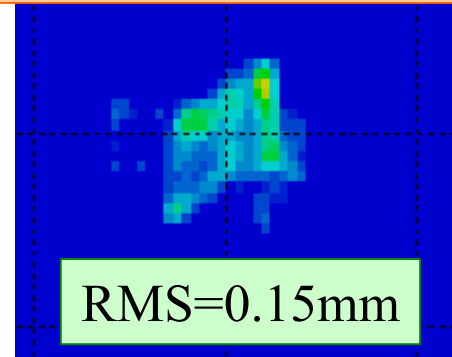
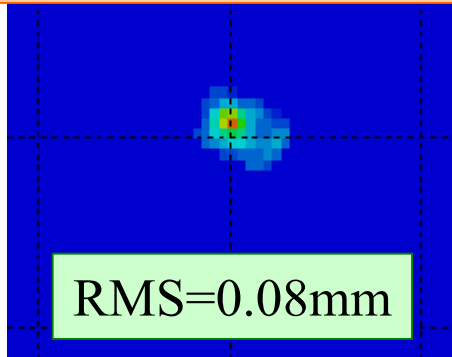
$\sigma = 1\text{nm}$, $\lambda = 350\text{nm}$

0.1% loss

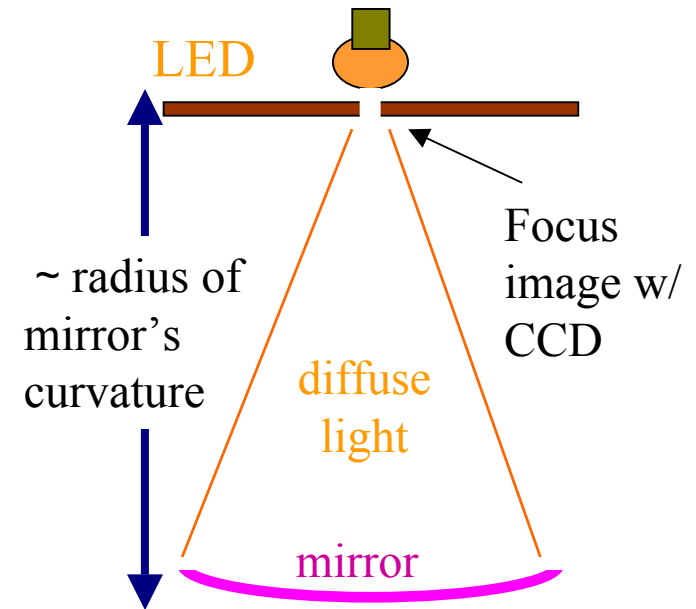


Mirror: Spot Size

Spot images of 4 prototype segment mirrors



Setup of spot size measurements



3 of 4 mirrors meets the spot size requirement, and the cause of bad spot size has already been fixed.

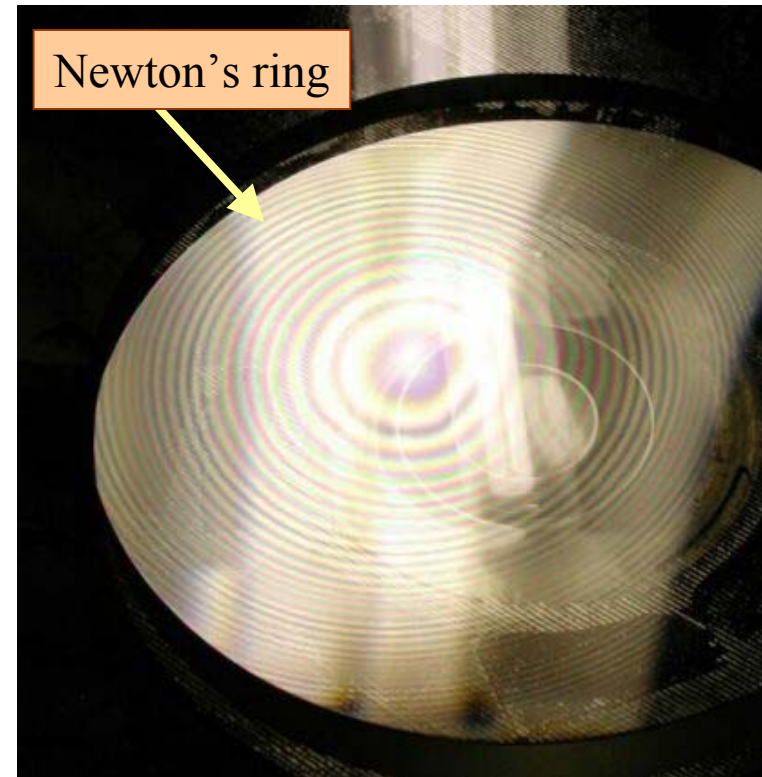
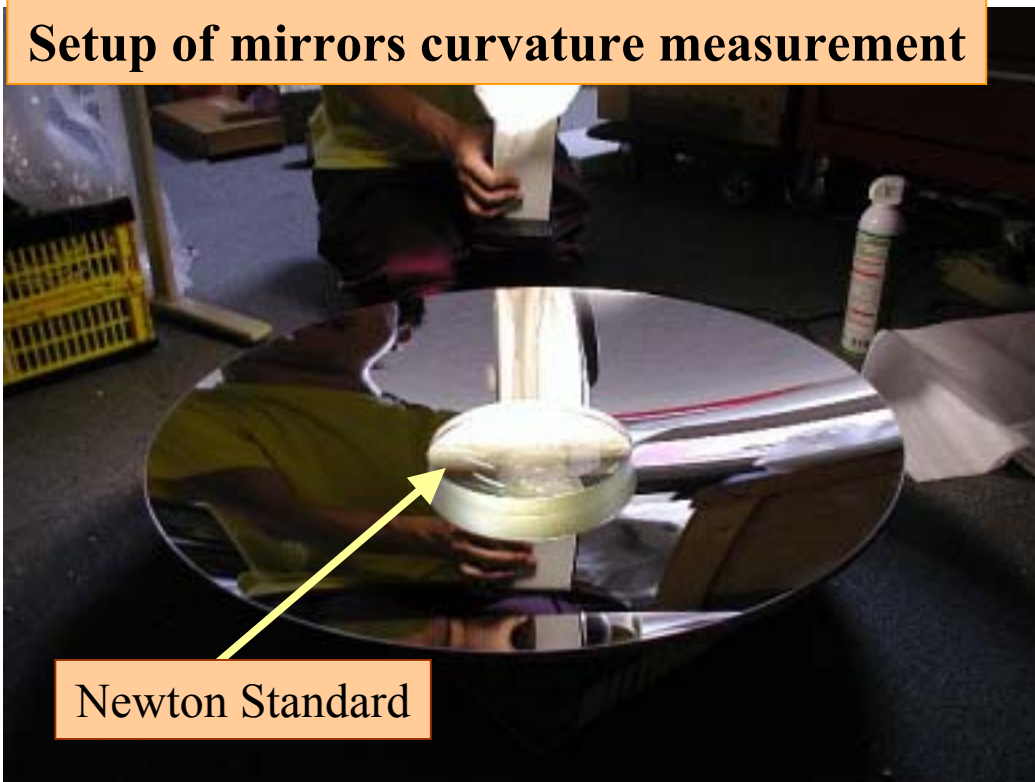
Mirror: Curvature Radius

Curvature radius was measured with Newton standard.

R discrepancies between segment mirrors should smaller than 0.1%

R discrepancies 0.7% OK

Setup of mirrors curvature measurement



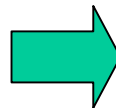
R&D Status : Mirror



Prototype Segment Mirror

Target performance:

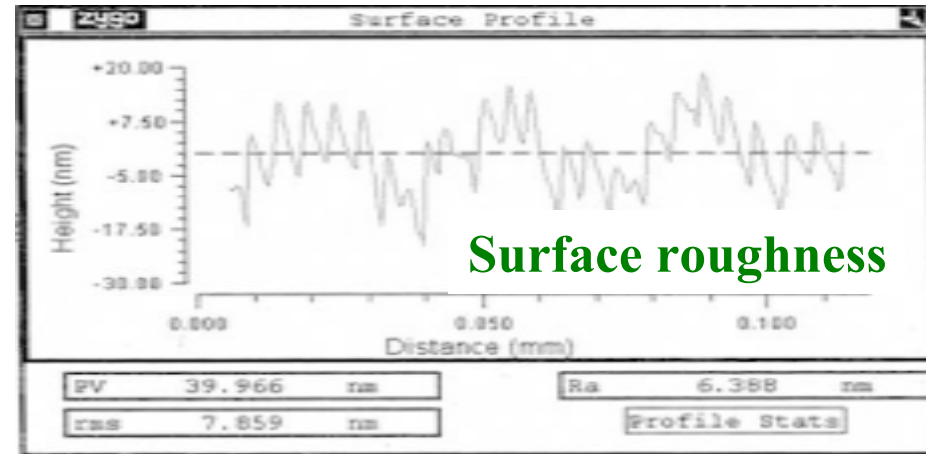
- Surface roughness $< 5\text{nm}$
- Spot size $< 0.18\text{mm}$
- Curvature radius $\pm 0.1\%$



Prototype mirrors showed excellent performance. Thus production method for segment mirrors has been fixed.

R&D Status : Acrylic Corrector Lens

$\phi 200\text{mm}$ Corrector Lens Sampling



Direct measurements of lens surface show:

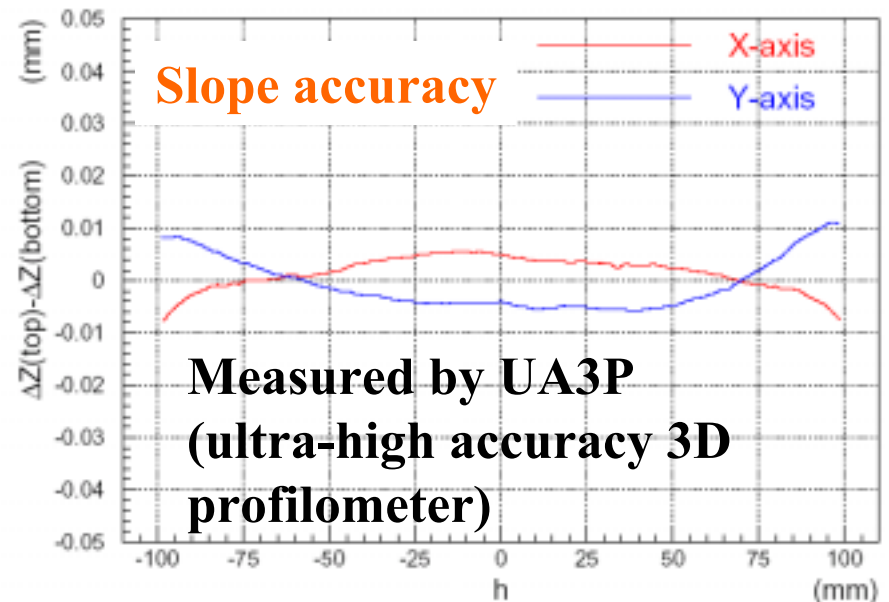
- surface roughness < 10nm
- slope accuracy < 1 arcmin

Small prototype is OK!

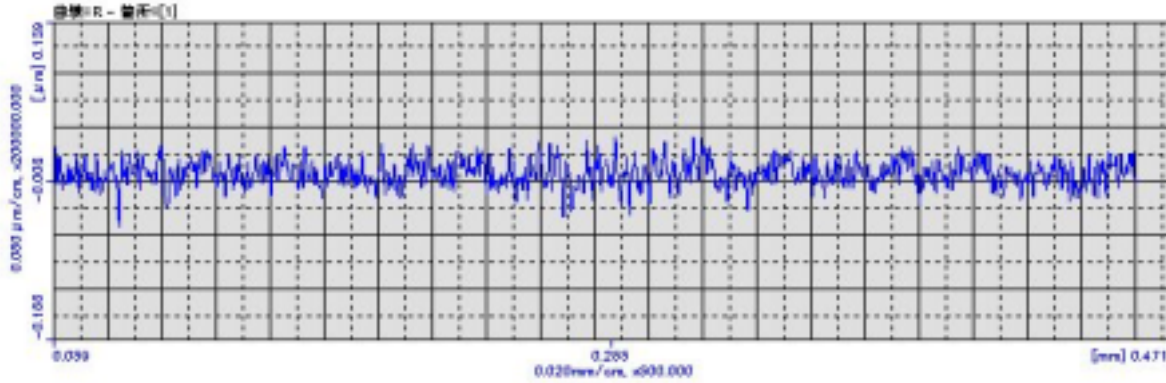


Next Step:

much larger lens sampling



Lens: 630mm Prototype



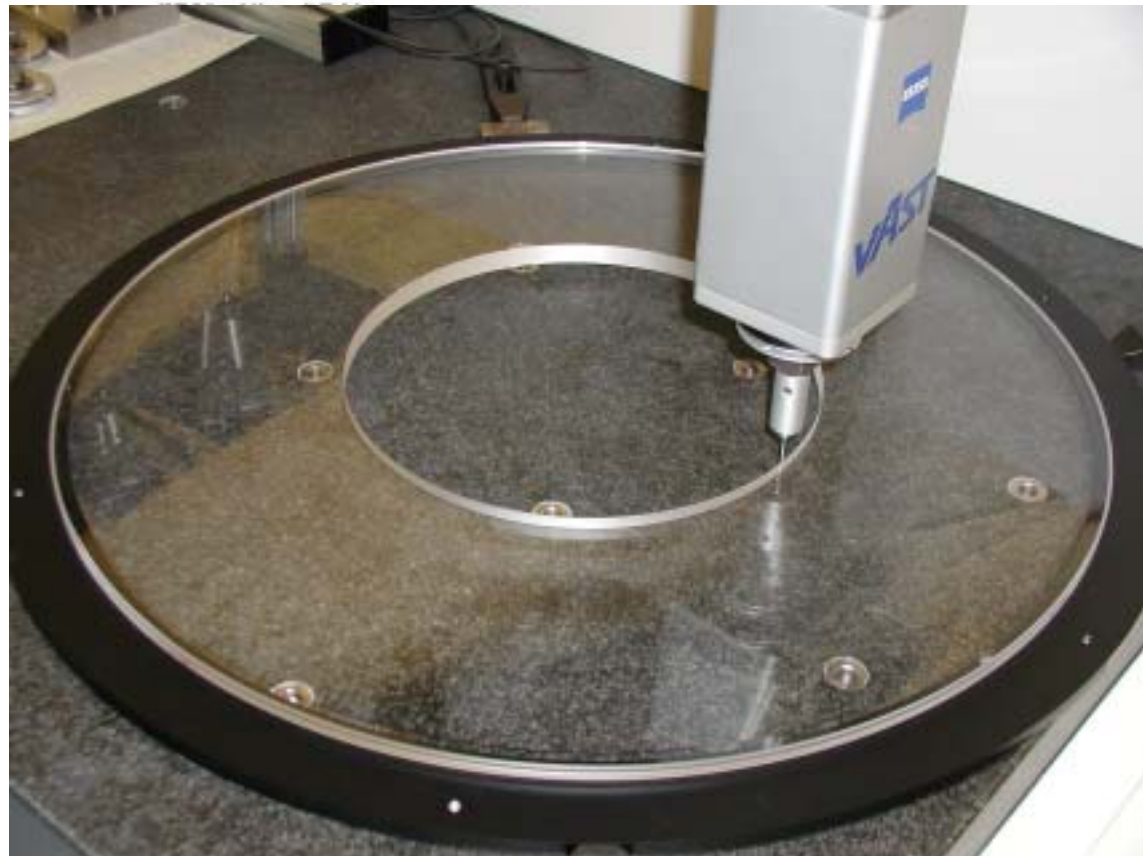
Prototype lens

平均値計算表

	曲線=R - 箇所=[1]	平均値
Ra (μm)	0.010	0.010
Ry (μm)	0.062	0.062
Rz (μm)	0.062	0.062

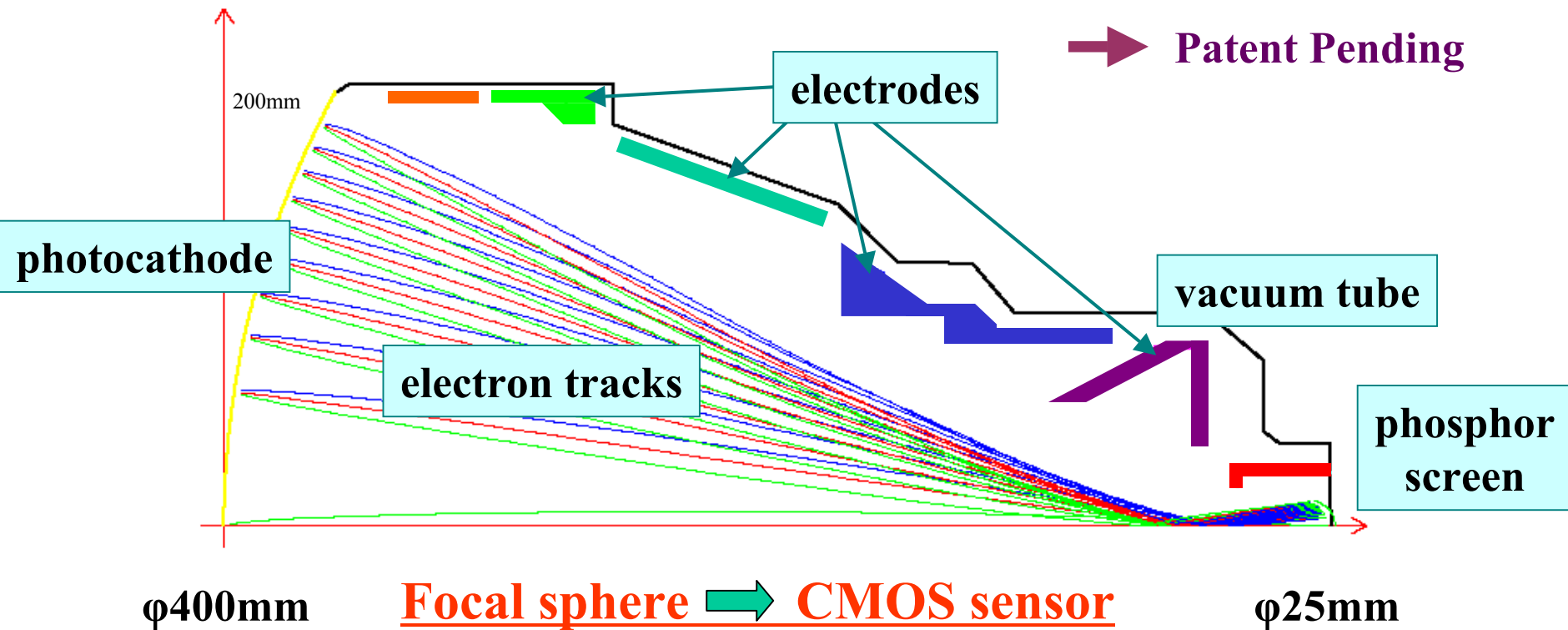
630mm lens
Surface roughness:

Ra=10nm



R&D Status : Lens I.I.

Modification from Commercial X-ray I.I.

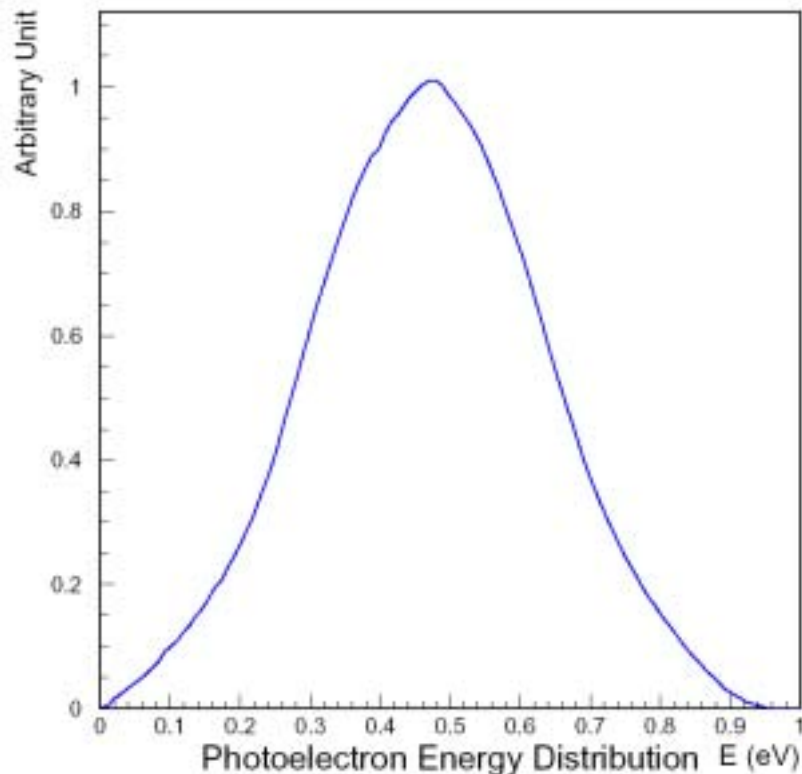


The lens I.I. works as the focal sphere detector which reduces the image size into solid state imaging devices.

Astigmatism in Electric Lens

Source: energy and angular distribution of photoelectron

Peak at ~ 0.5 eV



Input screen

This width means astigmatism to minimize

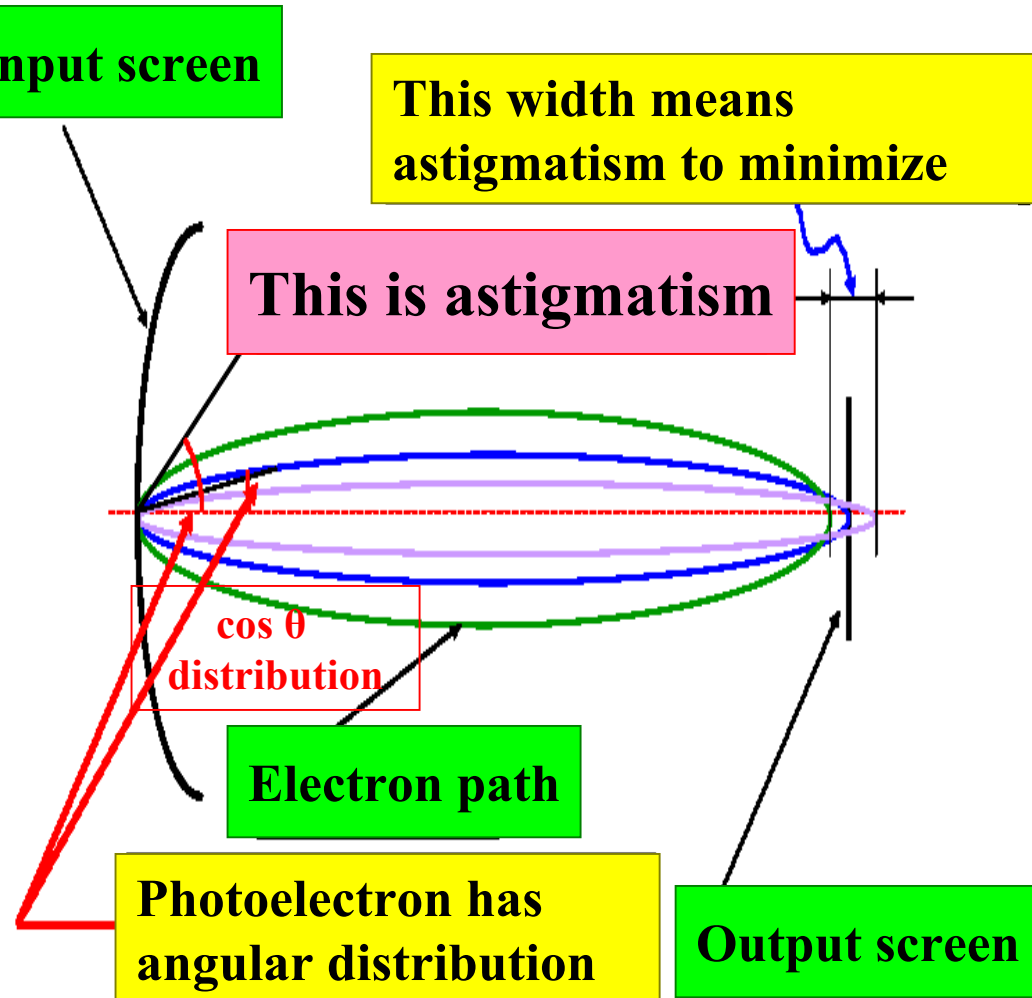
This is astigmatism

$\cos \theta$ distribution

Electron path

Photoelectron has angular distribution

Output screen

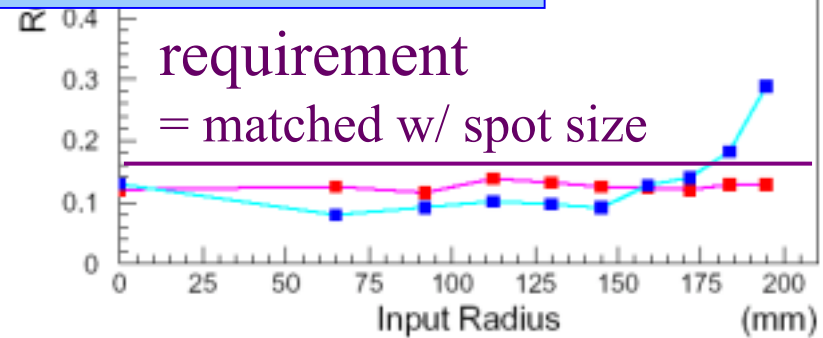
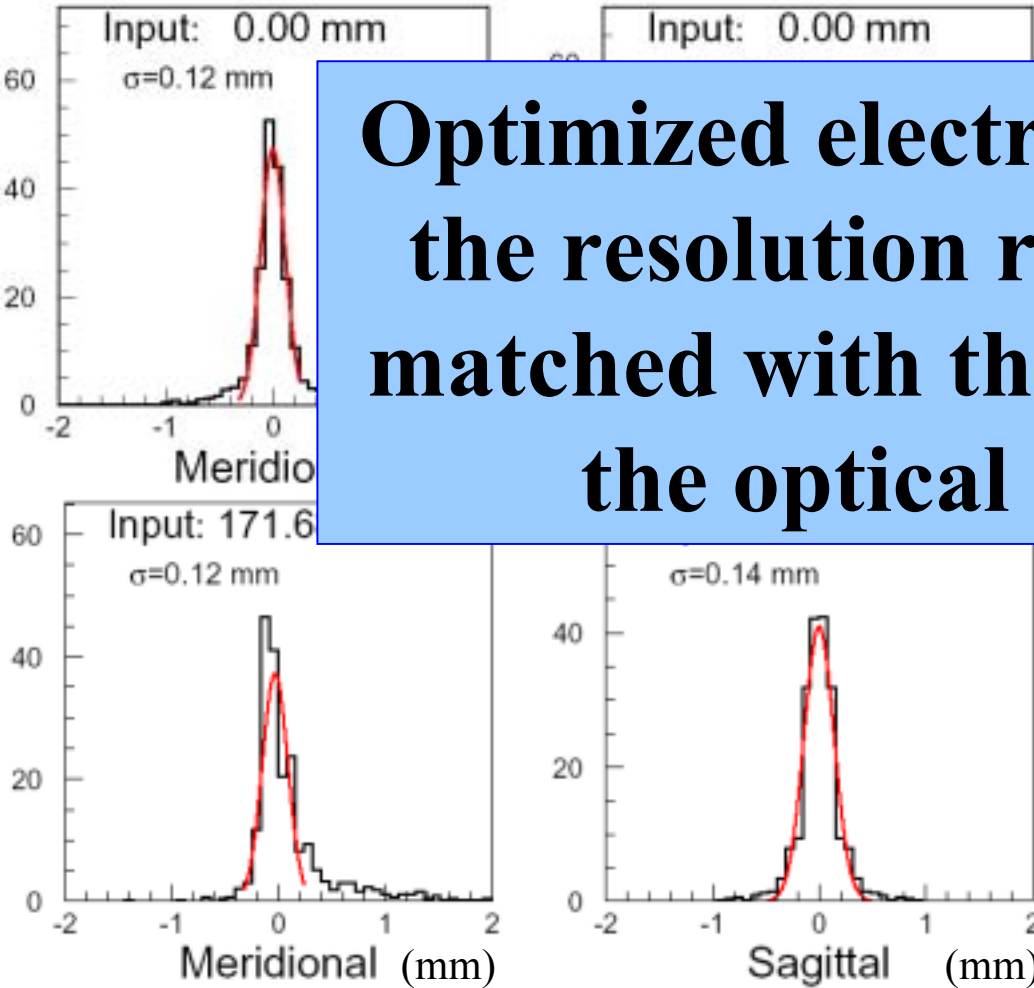


Lens I.I. : Resolution of Electrostatic Lens

Using electron-ray trace simulation

Position and supplied voltage of electrodes have been optimized, σ is estimated.

Optimized electric lens meets the resolution requirement matched with the spot size of the optical system.



↑
0°

↑
25°

Lens I.I. : Designing the Input Window

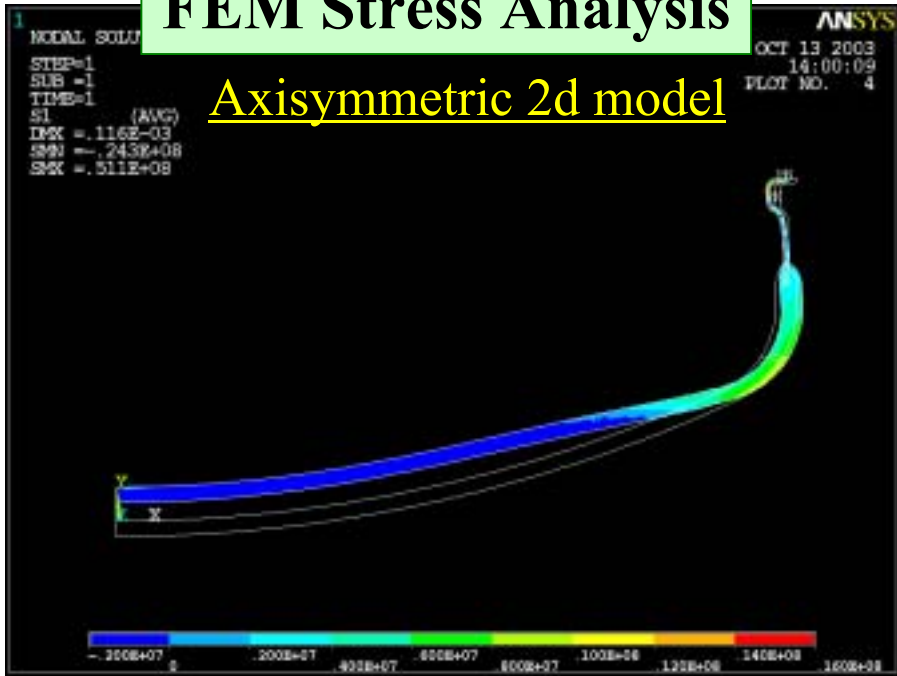
Modification from X-ray II

- **Material:** Al+CsI phosphor → UV-transparent glass
- **Shape:** Partial sphere to match focal surface of the telescope

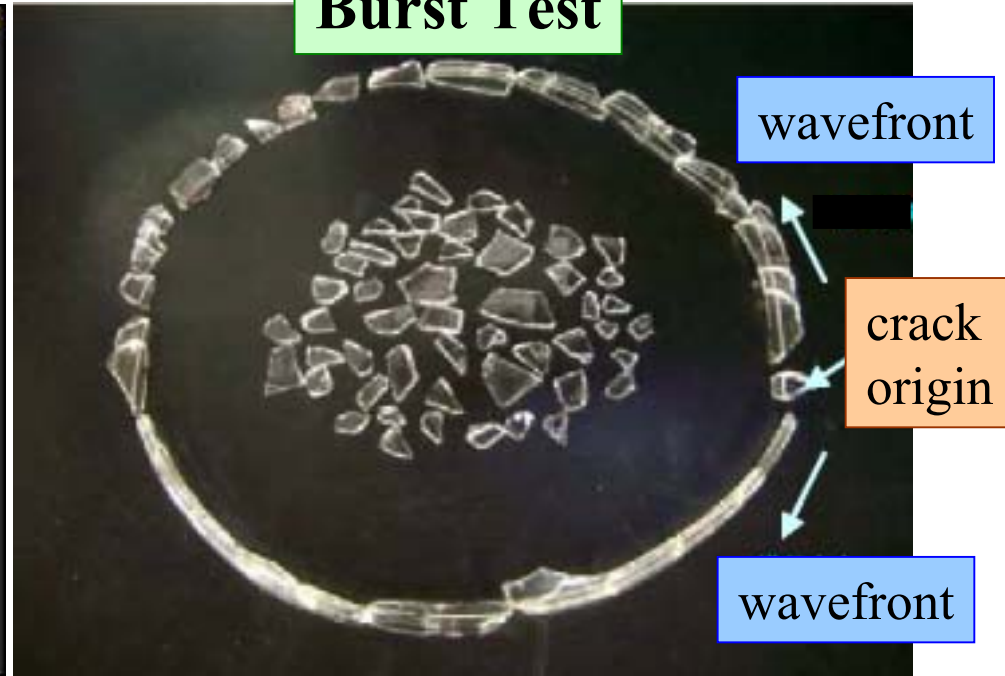
Pressure endurance: one of the most critical issue of the input glass

FEM Stress Analysis

Axisymmetric 2d model

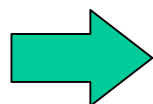


Burst Test



To keep tensile stress below 10MPa

crack origin = the weakest point



Design of input window was fixed.

Lens I.I.: How to Make Input Window (1)



“Seed” of input glass

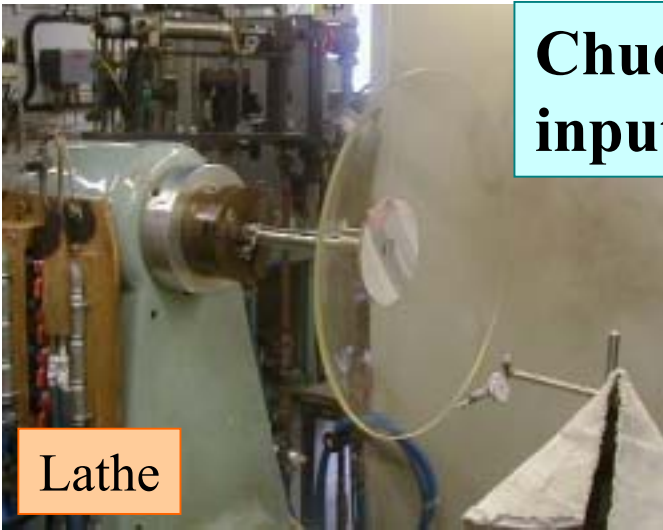
A “seed” is blown into a mold, and then took out from the mold.

Only his part will be used as a “input window”.



Lens I.I.: How to Make Input Window (2)

**Chucking of a
input window**



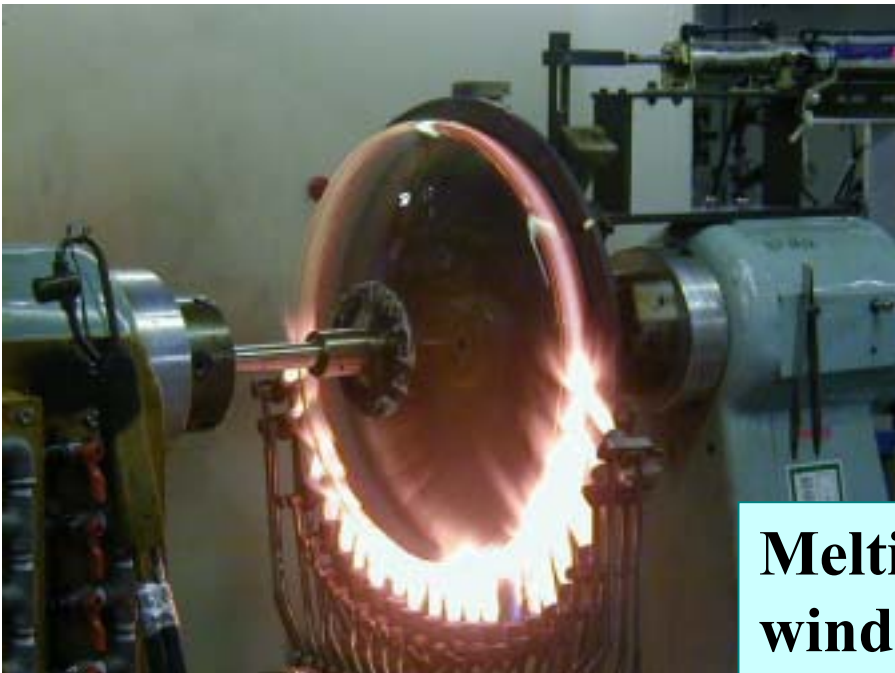
Lathe

**Kovar ring
welded to I.I. tube.**

Final fire polishing



**Melting and bonding the input glass
window and the Kovar-ring part.**



Lens I.I.: Current Status of Input Window



**Setup of the pressure endurance test:
Pressurizing after pumping the inside.**



Evaluation of pressure endurance:

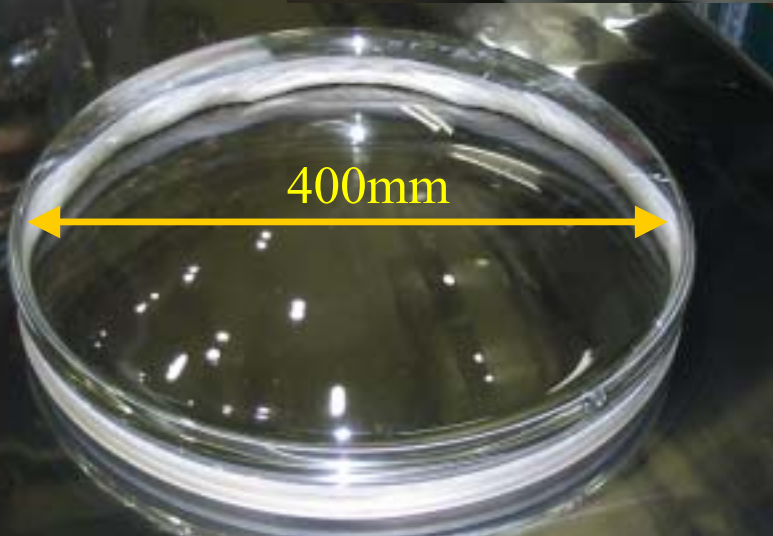
Maintain 5 minutes under the
pressure of 3 atm.

~ 50-years endurance



Sufficient Pressure Endurance

R&D Status : Construction of Lens II



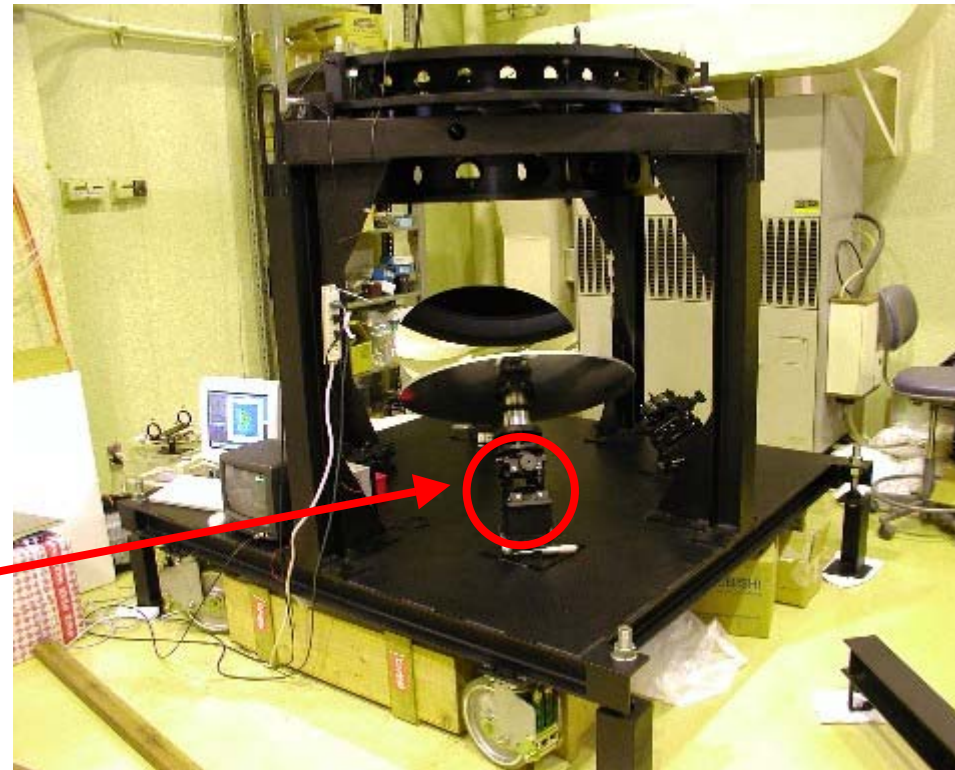
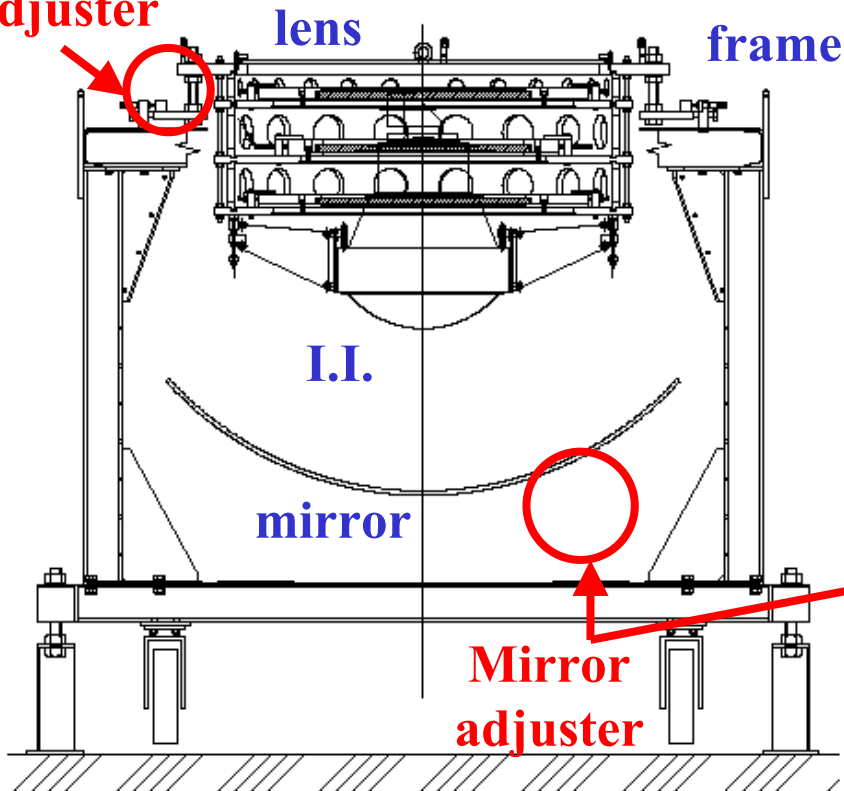
The final fabrication will be carried out soon.

R&D Status : Sub-Telescope

Integration test of optical system

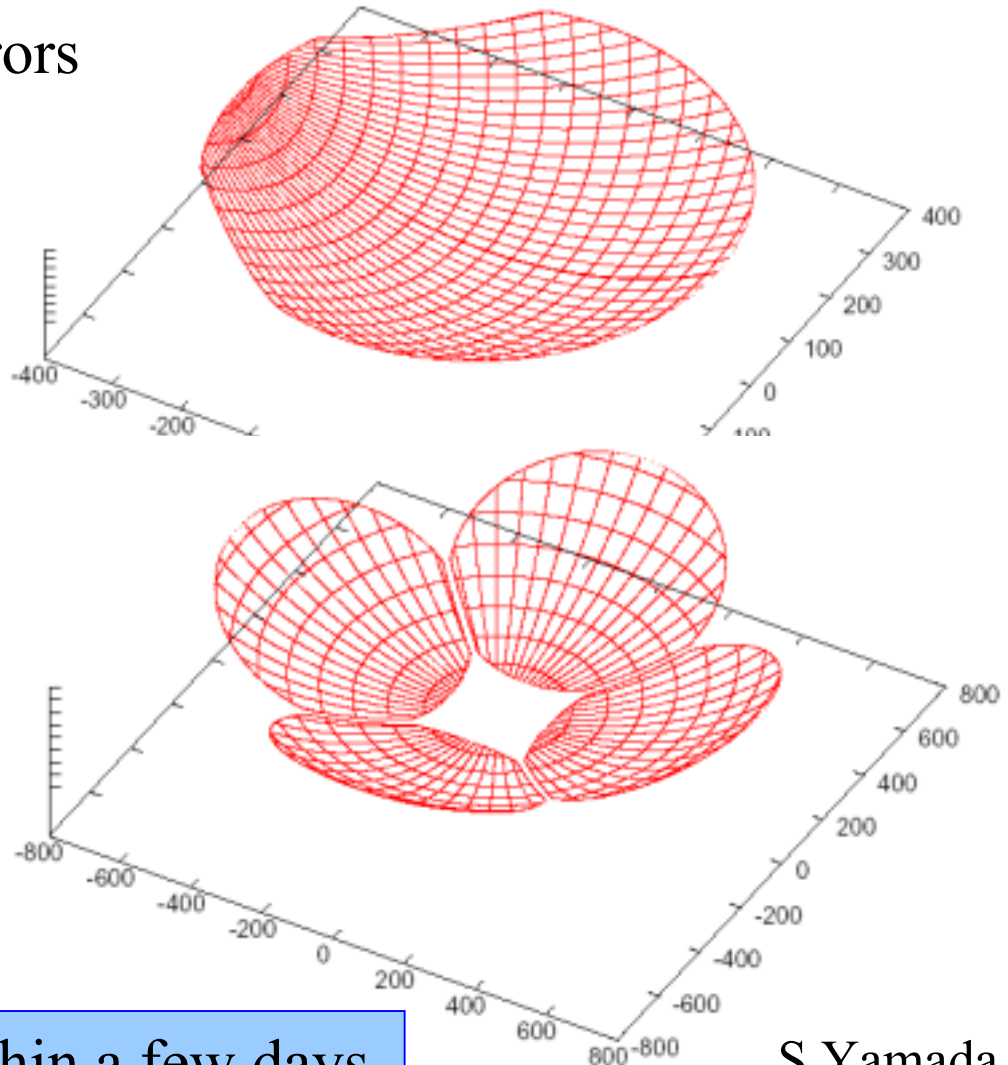
- Achieve 1 arcmin resolution
- Develop fabrication processes

**Lens mount
adjuster**



Sub-Telescope: Mirror Arrangement

1. Cut to mount 4 segment mirrors
2. No deterioration after cut

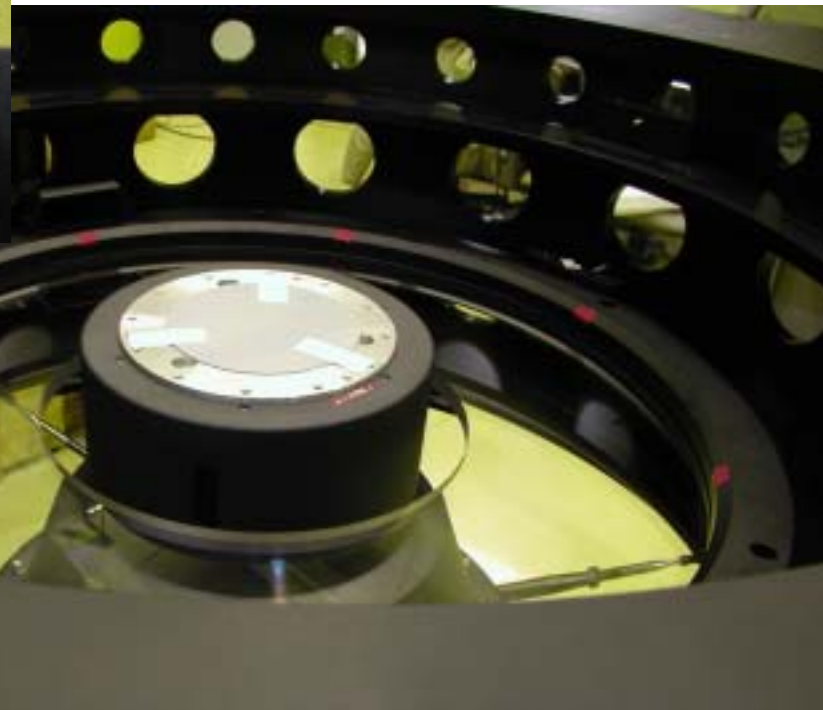


All mirrors will be mounted within a few days.

S.Yamada

Sub-Telescope: 630mm Lens Mount

Lens holding



Lens mounting

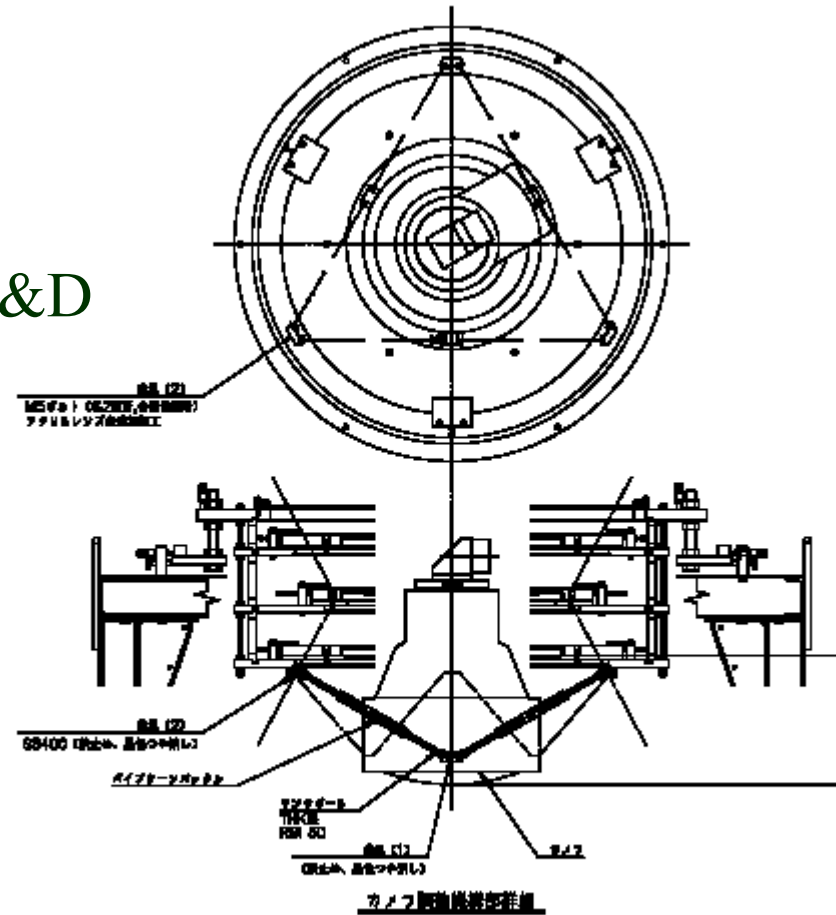
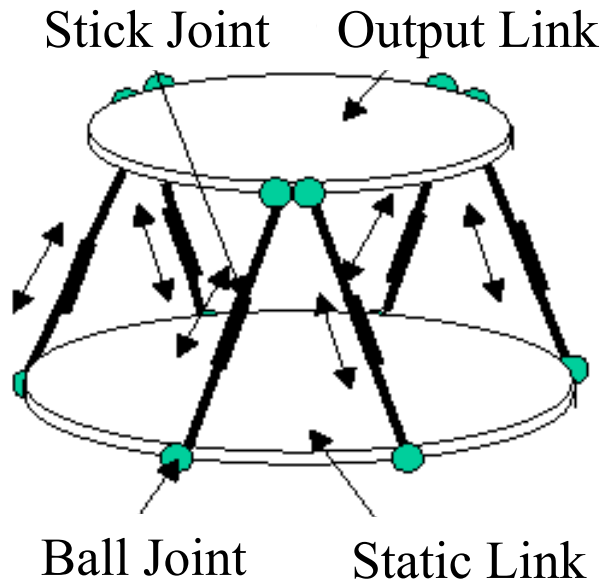
Sub-Telescope: Lens I.I. Mount (1)

Requirements :

- Low obscureness
- Wide tuning range

Trying Schwart Platform as a R&D

Adopted in “Subaru” Telescope



Focal surface (x, y, z, \dots)
Stick length ($L1, L2, L3, L4, L5, L6$)

Sub-Telescope: Lens I.I. Mount (2)

Utilizes commercial parts:

Ball and stick joints



Lens I.I. mounting test:

Schwart Platform works well.



Summary

Optical System

We have adopted the modified Baker-Nunn optics which has the capability to achieve 1 arcmin resolution within the whole FOV of $50^\circ \times 50^\circ$.

R&D Status

- **Mirror** : prototyping OK. Mass production preparation
- **Corrector lens** : small prototype is OK. 630 mm lens has been produced.
- **Lens II** : components design is fixed, and the fabrication will be carried out soon.
- **Sub-telescope** : integration test and final estimate of resolution of Ashra optics.

Ashra Collaboration

**Y. Aita¹, T. Aoki¹, Y. Arai², Y. Asaoka¹, T. Browder³,
T. Hayashino⁵, W. S. Hou⁶, Y. B. Hsiung⁶,
M. Ieiri², M. Jobashi¹, C. Jui⁸, J. Learned³, E. Loh⁸, N. Manago¹, S. Matsuno³,
J. Matthew⁸, K. Nakai¹⁰, S. Nakamura¹², S. Ogawa¹³, A. Okumura¹,
S. Olsen³, K. Sakurazawa¹⁴, M. Sasaki¹, N. Sugiyama¹⁵, Y. Tanaka¹⁶, N. Ujiie²,
V. Vladimir⁸, M. Z. Wang⁶, Y. Watanabe¹⁴, S. Yamada¹, and K. Yoshimura²**

(1) Institute for Cosmic Ray Research, Univ. Tokyo, Japan,

(2) High Energy Accelerator Research Organization, Japan,

(3) University of Hawaii, USA,

(5) Tohoku University, Japan,

(6) National Tai-wan University, Taiwan,

(8) University of Utah, USA,

(10) Tokyo University of Science, Japan,

(11) Dept. of Physics, Univ. Tokyo, Japan,

(12) Yokohama National University, Japan,

(13) Toho University, Japan,

(14) Tokyo Institute of Technology, Japan,

(15) National Astronomical Observatory, Japan,

(16) Nagasaki Institute of Applied Science, Japan

Ashra Project Plan

Ashra-1 PI
M.Sasaki

2002

2003

2004

2005

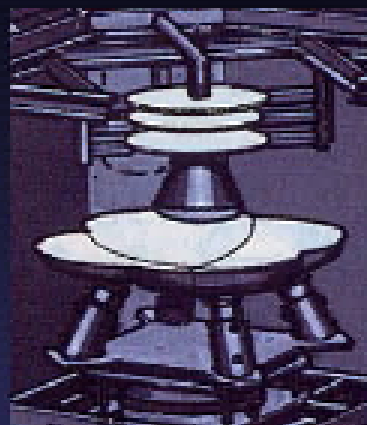
2006

2007

phase 0

R&D

sub-telescope

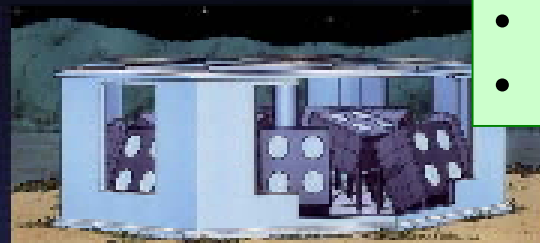


prototype in labo.

phase 1

Pioneering

1 + 1/3 stations



2 Mt.s on the Hawaii Is.

phase 2

High Statistics

Expected Event Rate for VHEv

- GRB : 2 /yr
- AGN : 26 /yr
- GZK : 2 /yr



3 Mt.s on the Hawaii Is.

Earth and Mountain Skimming ν_τ

Interaction with Earth or Mountain

Mt. Hualalai

(2521m)

Ashra
Station

Mt. Maunaloa
(4206m)

Ultra Long Baseline Neutrino Oscillation

- $\nu_e : \nu_\mu : \nu_\tau = 1:1:1$
- search for $\delta m^2 > 10^{-17} \text{eV}^2$
- pseudo-Dirac- ν ?
(Beacom et al.)

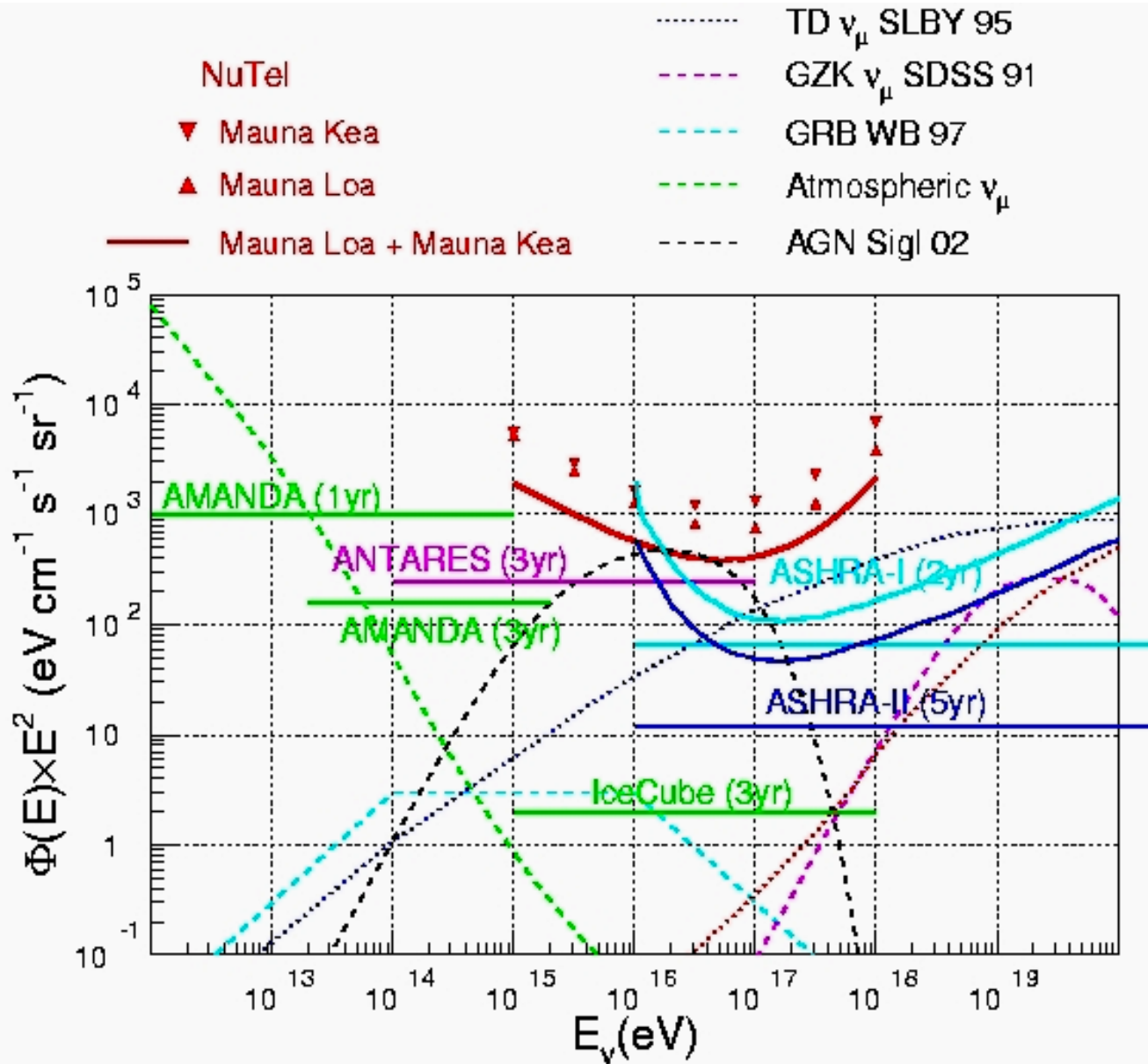
Tau Dominant

- Tau range $\sim 10\text{km}$
- Muon range $\sim 1\text{km}$
- $1200\nu_\tau \quad 1\tau (>1/10E_\nu)$
- Maunaloa Mass
 $>1000\text{Km}^3 \text{weq}$

Arrival Direction Conservation

- High Lorentz boost
- Accuracy $< 1\text{arcmin}$
($E_\nu > 10\text{PeV}$)

Ashra EHEv Sensitivity



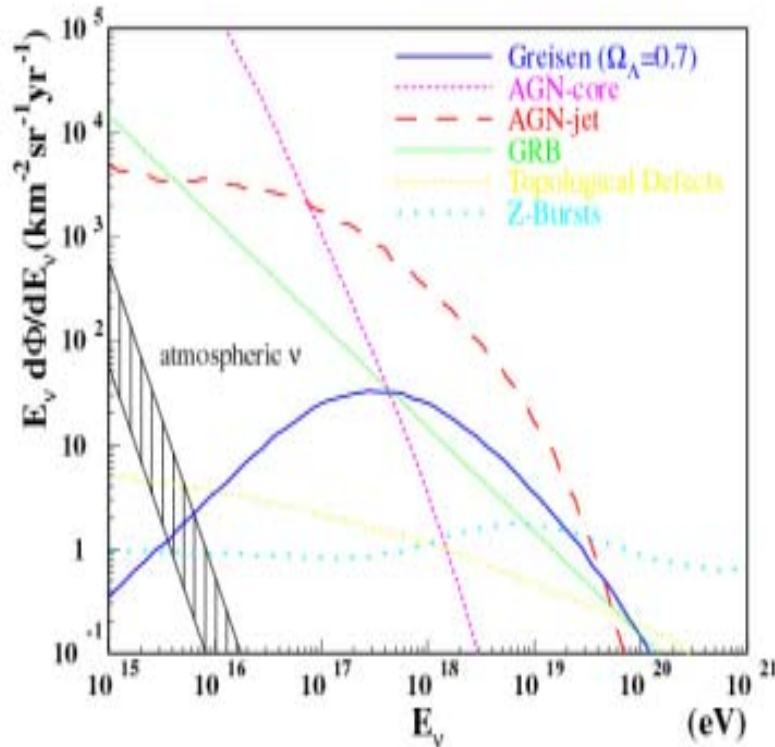
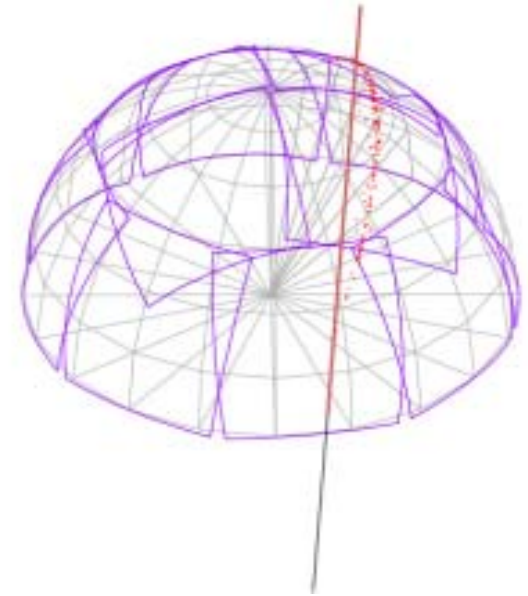
curve:
 differential flux
 corresponding
 1 event/yr/energy
 decade
line:
 90% CL for E⁻² flux

Comparison

Detector	AGASA	HiRes	ASHRA-1	Auger	ASHRA-2	IceCube
Obs. Start	1990	1998	2005 ?	2005 ?	2007 ?	2010 ?
Method [Readout Device]	Gnd [PMT]	Fluo. [PMT]	Fluo. + Cerenkov [II+CMOS]	Gnd + Fluo. [PMT]	Fluo. + Cerenkov [II+CMOS]	Water Cerenkov [PMT]
Dir. Accuracy($^{\circ}$)	2~3	0.5~0.8	0.01~0.02	1.0~2.0	0.01~0.02	0.4
Protons / yr ($>10^{20}$ eV)	1	6	15	41	34	--
ν s / yr AGN($>10^{16}$ eV)	--	<1	11	27	26	16
GZK($>10^{19}$ eV)	--	--	1	--	2	--
Cost (\$)	2M	6M	5M	50M	12M	260M

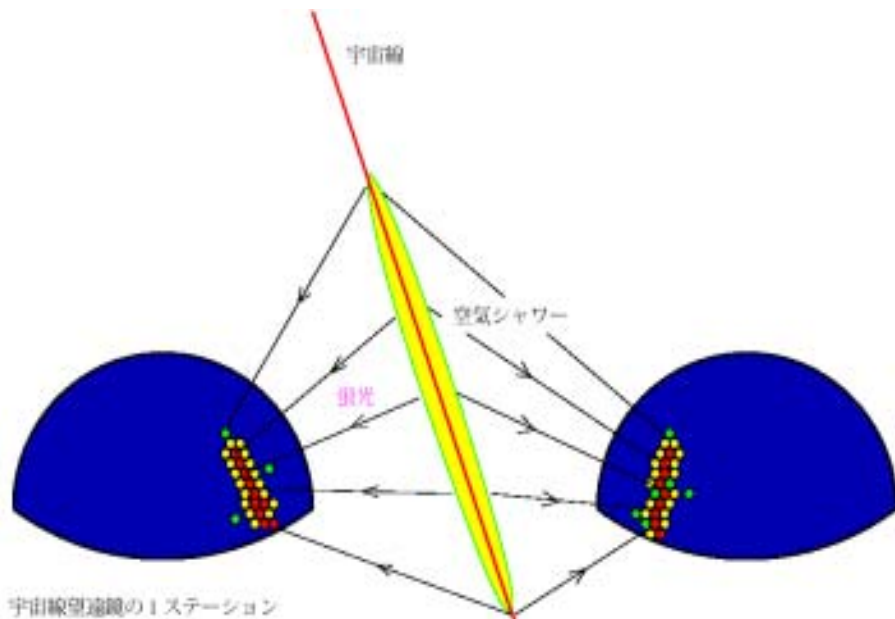
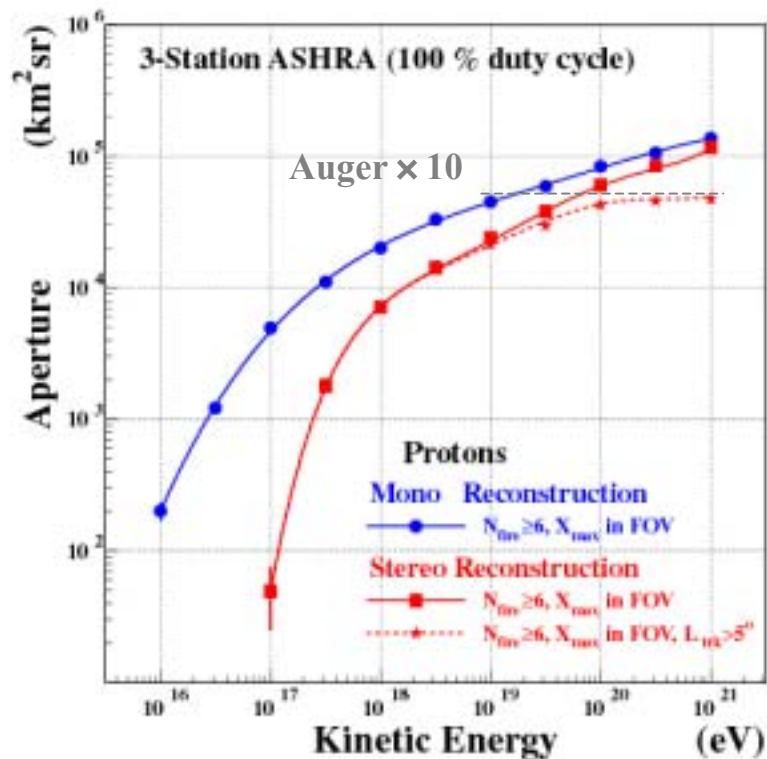
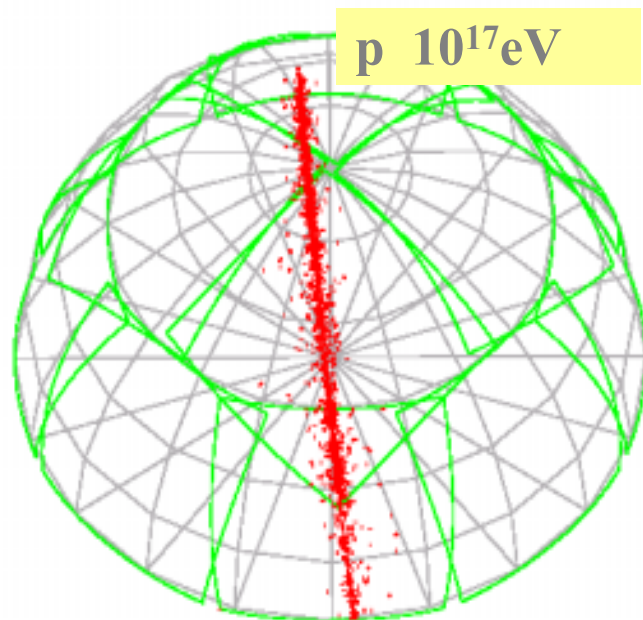
Excellent cost-performance and originality

MC performance for EHE



Model	Events/yr
GZK	1.9
AGN-jet	25.9
AGN-core	5.4
GRB	1.6
TD	0.3
Z-burst	1.3

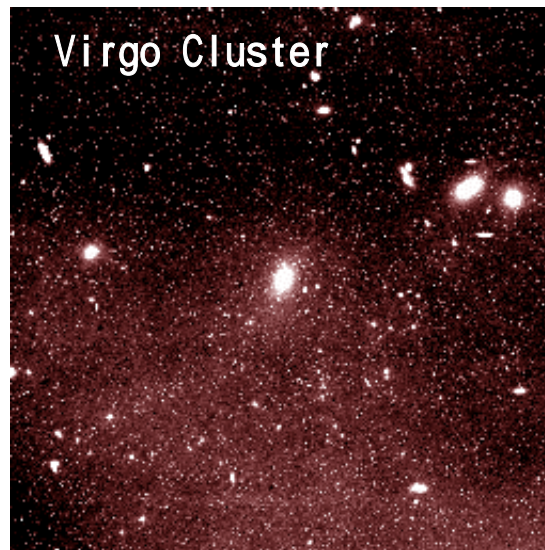
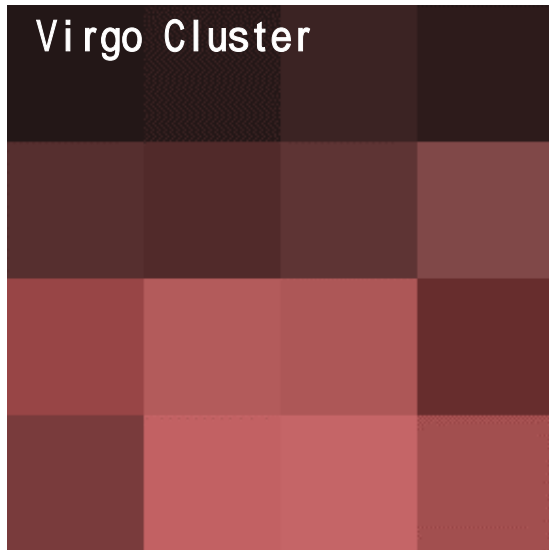
MC performance: EHECR



Stereo Event Rate (duty10%)

Threshold	Events/yr
10^{19} eV	1324
$10^{19.5}$ eV	259
10^{20} eV	34

Advantages of Fine Imaging



1 arcmin resolution

Equivalent to human “eye” resolution

Observation of GRB optical flash (Ioka’s suggestion)

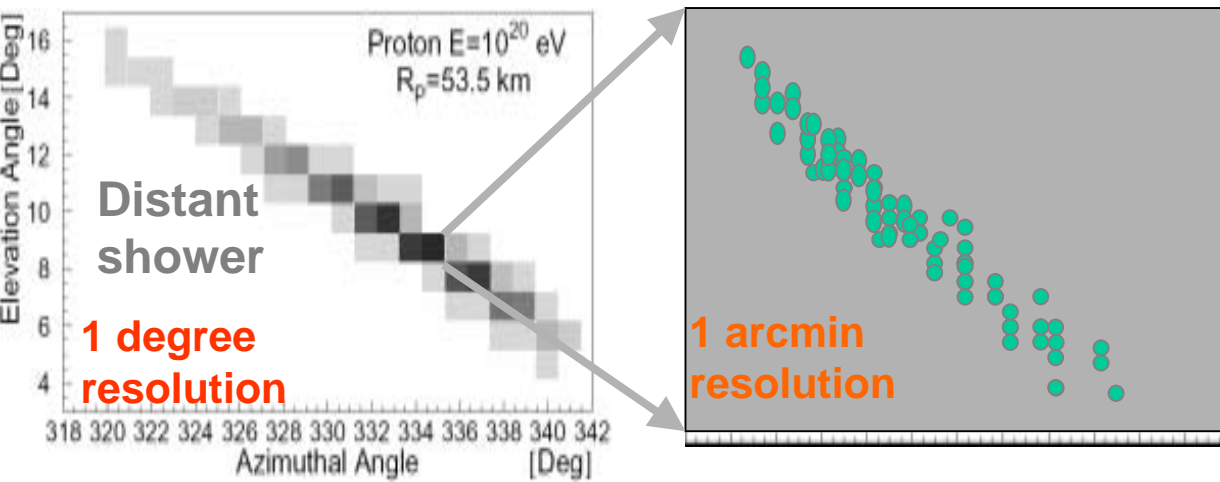
Accurate estimation of arrival direction

Identification of appearance from earth or mountain

Sensitivity up!

trigger S/N

imaging of distant shower

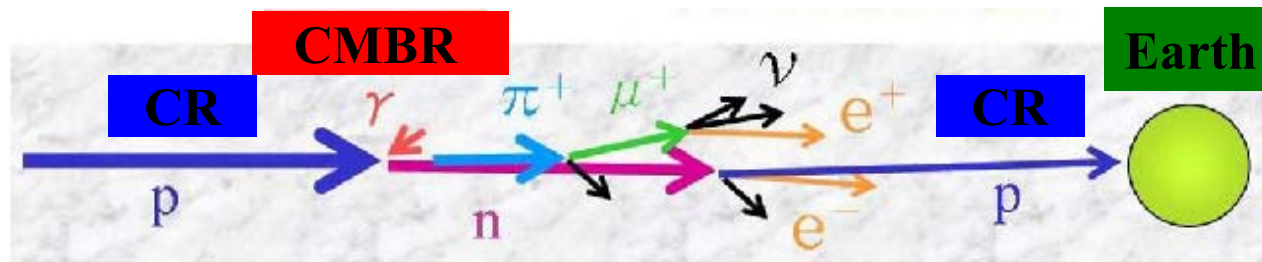
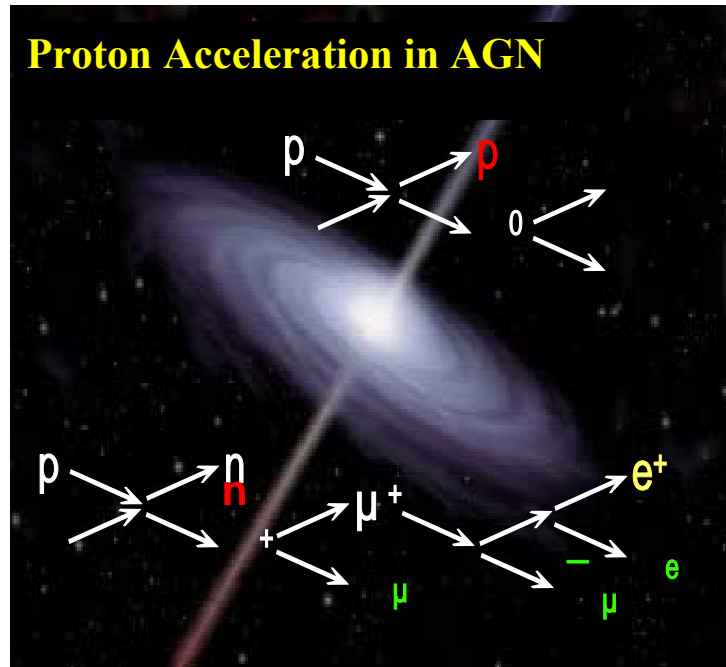


Very High Energy Neutrinos (VHE ν 's)

Gamma Ray Burst



Active Galactic Nuclei

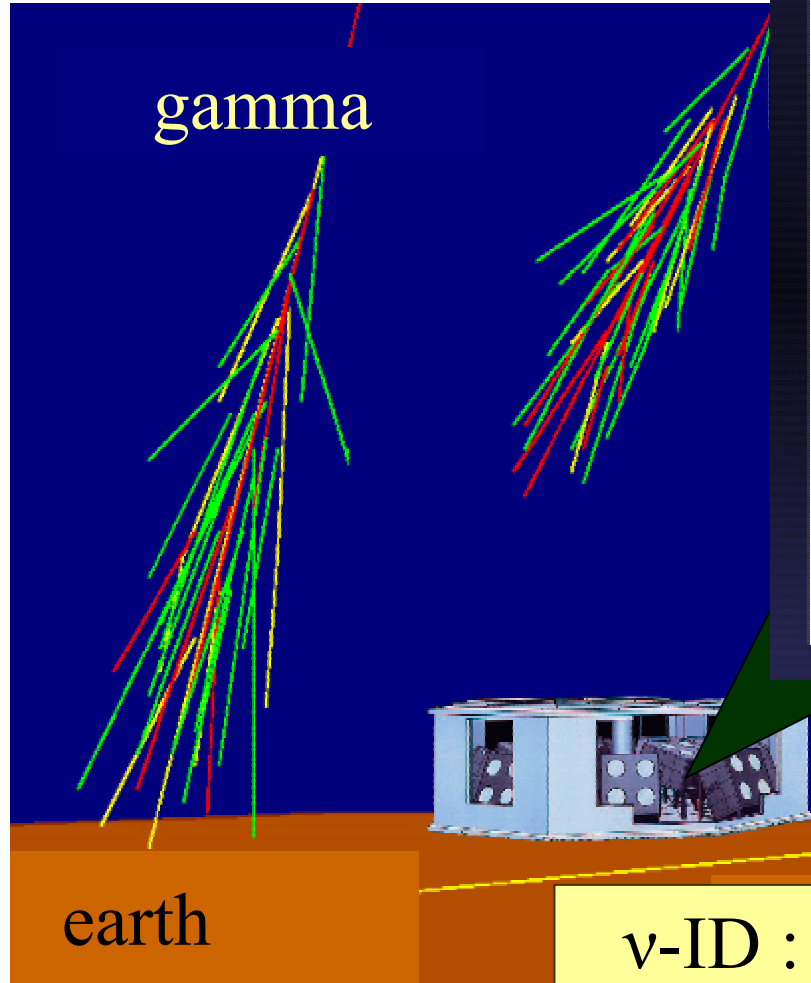


**GZK
Mechanism**

Studying origin and propagation of VHE cosmic rays

Detection of VHE ν 's

Air-shower \rightarrow emitting light



Imaging w/ I.I.+ CMOS sensor



ν -ID : upward/horizontal air-shower

New Eye for Particle Universe

Ashra-1 PI
M.Sasaki

Key Technology:

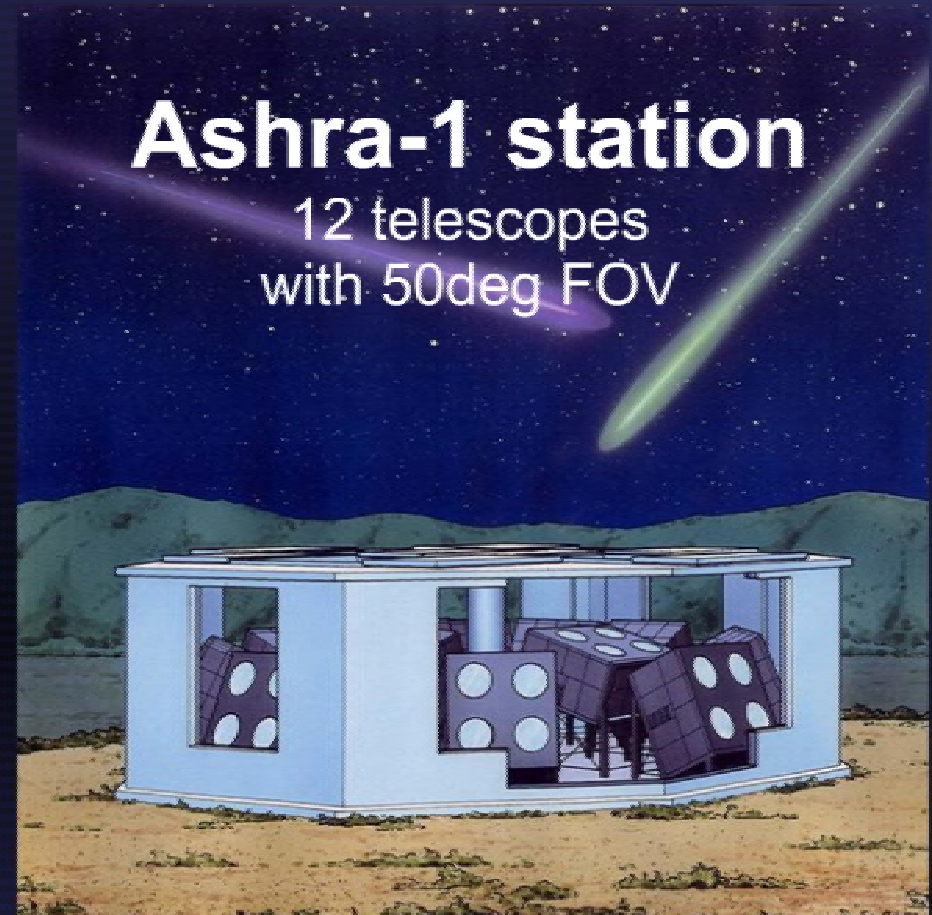
9M-pixel CMOS sensor
covering 50deg FOV

Leading Features:

All-sky Survey
=> **Discovery Potential**

1arcmin directional accuracy
=> **Source ID**

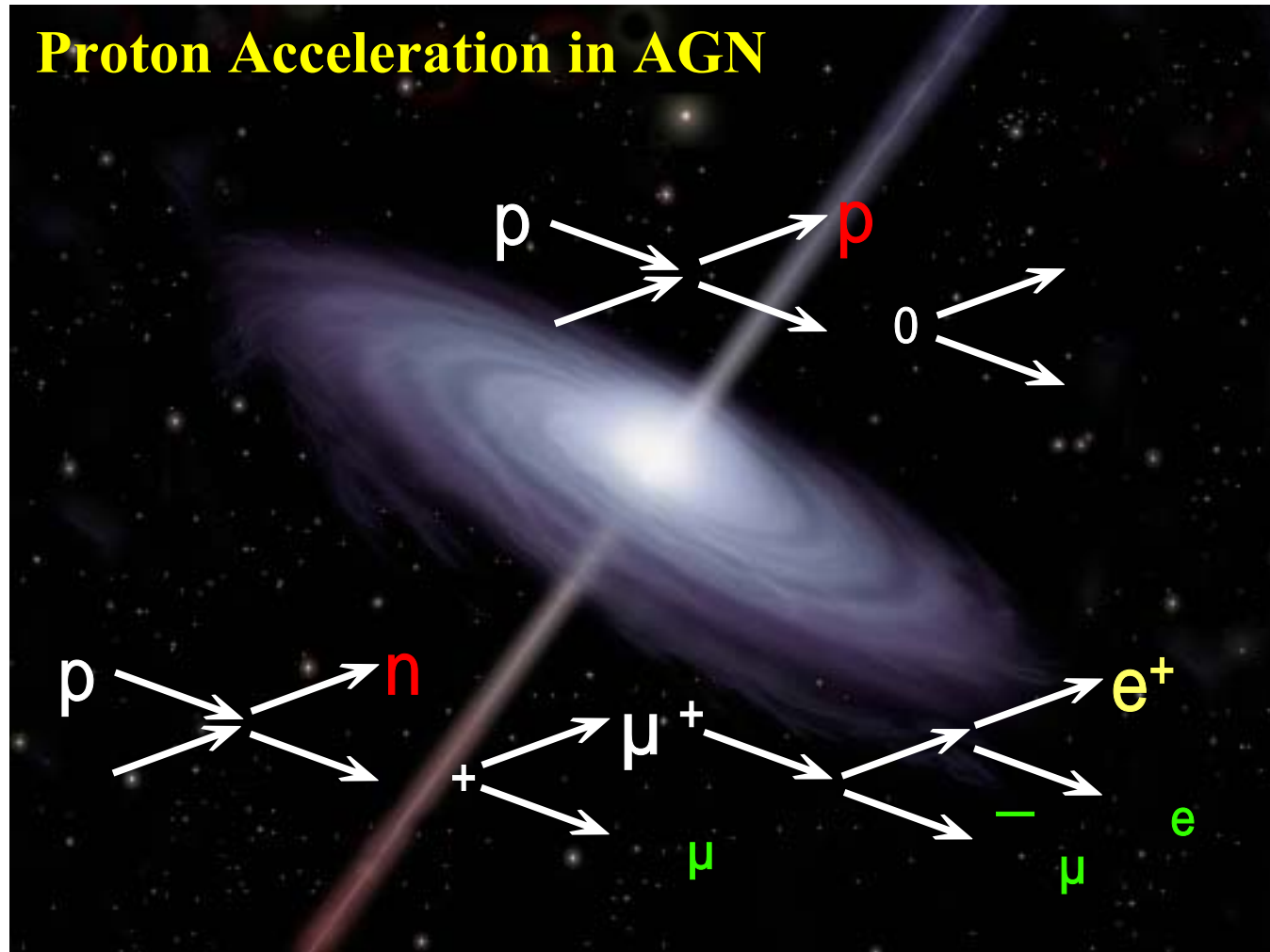
Simultaneous Detection for
Cerenkov & Fluorescence
=> **Physics ID**



Pioneer Experiment for VHE Particle Astronomy:

Ashra-1

Direct Detection of VHE



To identify proton acceleration, detection of VHE neutrinos plays the key role.

Detection Technique of EHECR

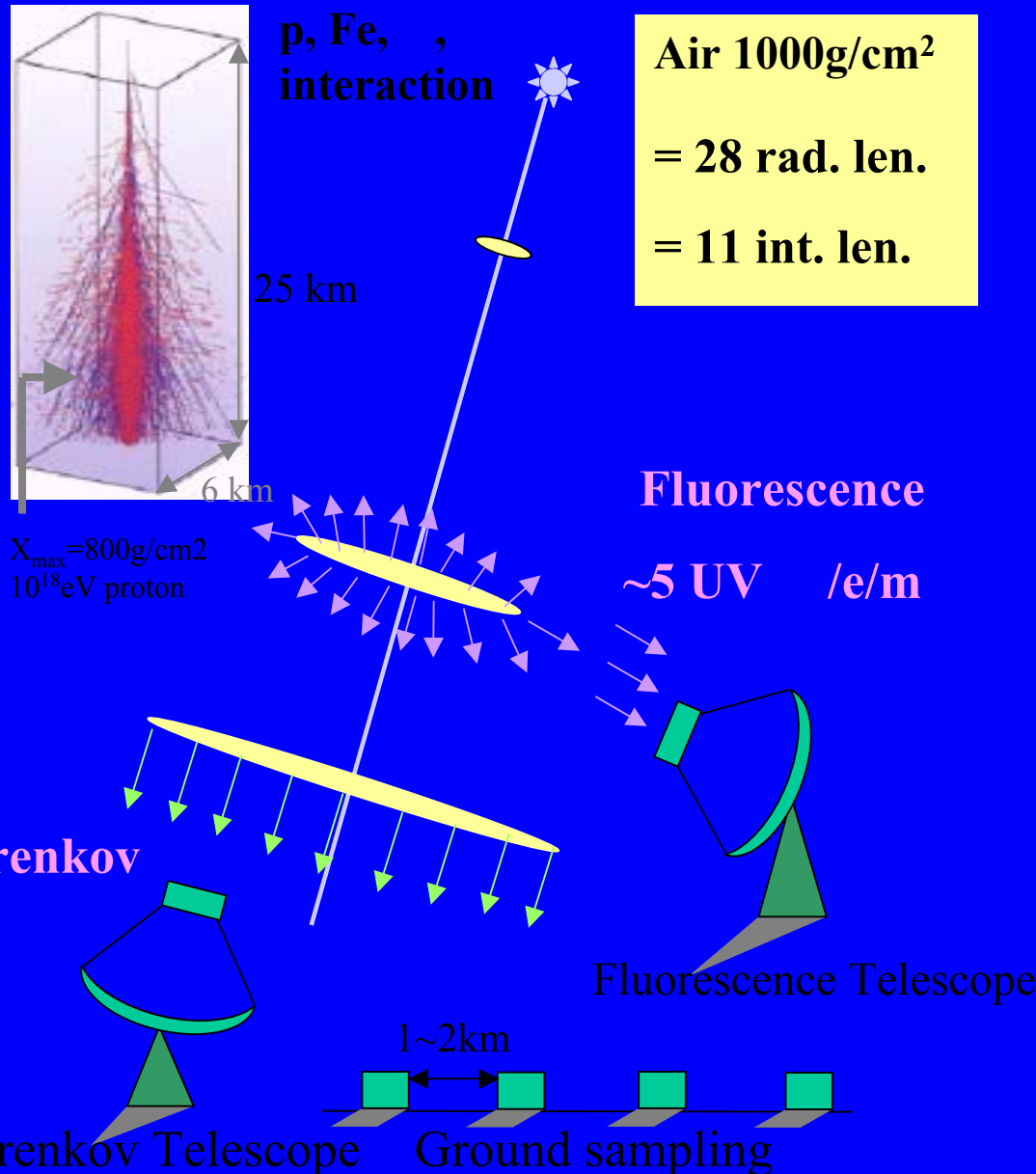
EHECRs

interacting at the upper atmosphere

Air shower

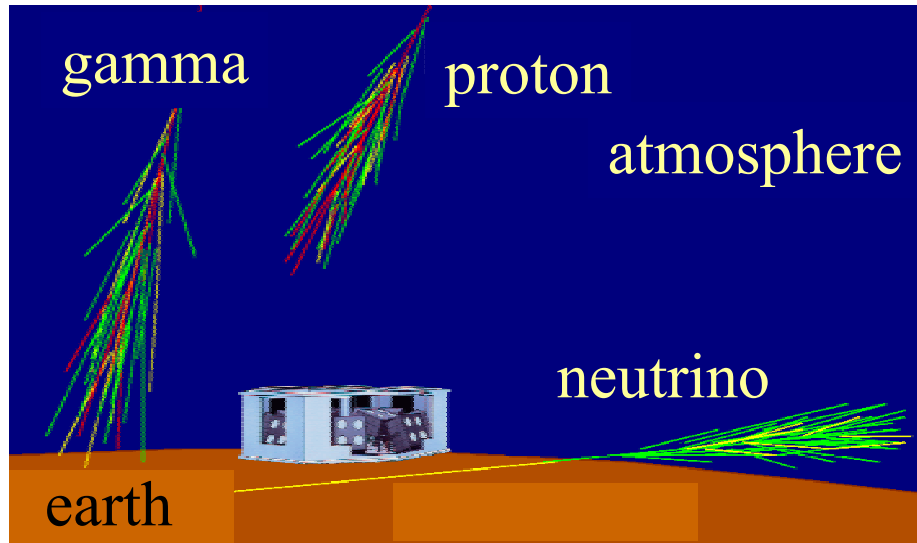
emitting
fluorescence and
Cherenkov photons

gathering lights w/
telescope



Advantages of Fluorescence Technique

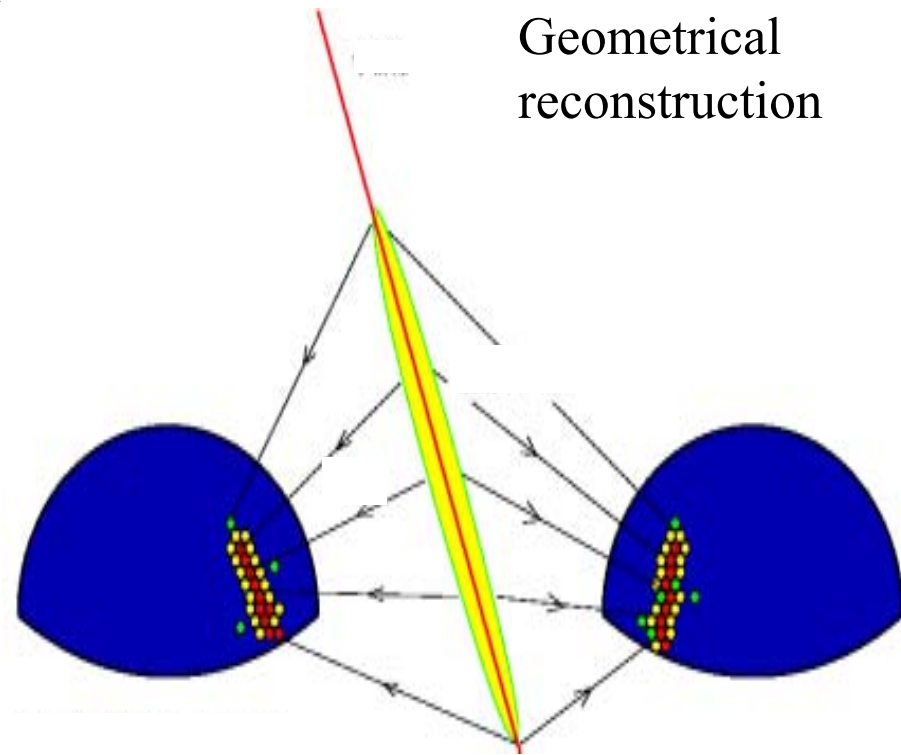
1. Measuring AS longitudinal development



Clear identification of VHE

1st Observation of VHE-

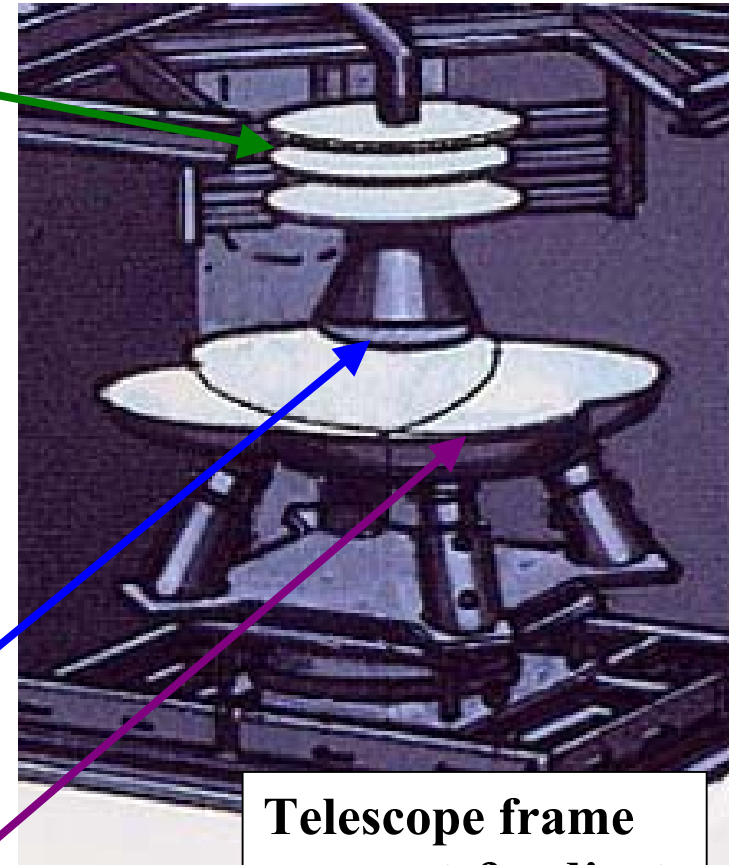
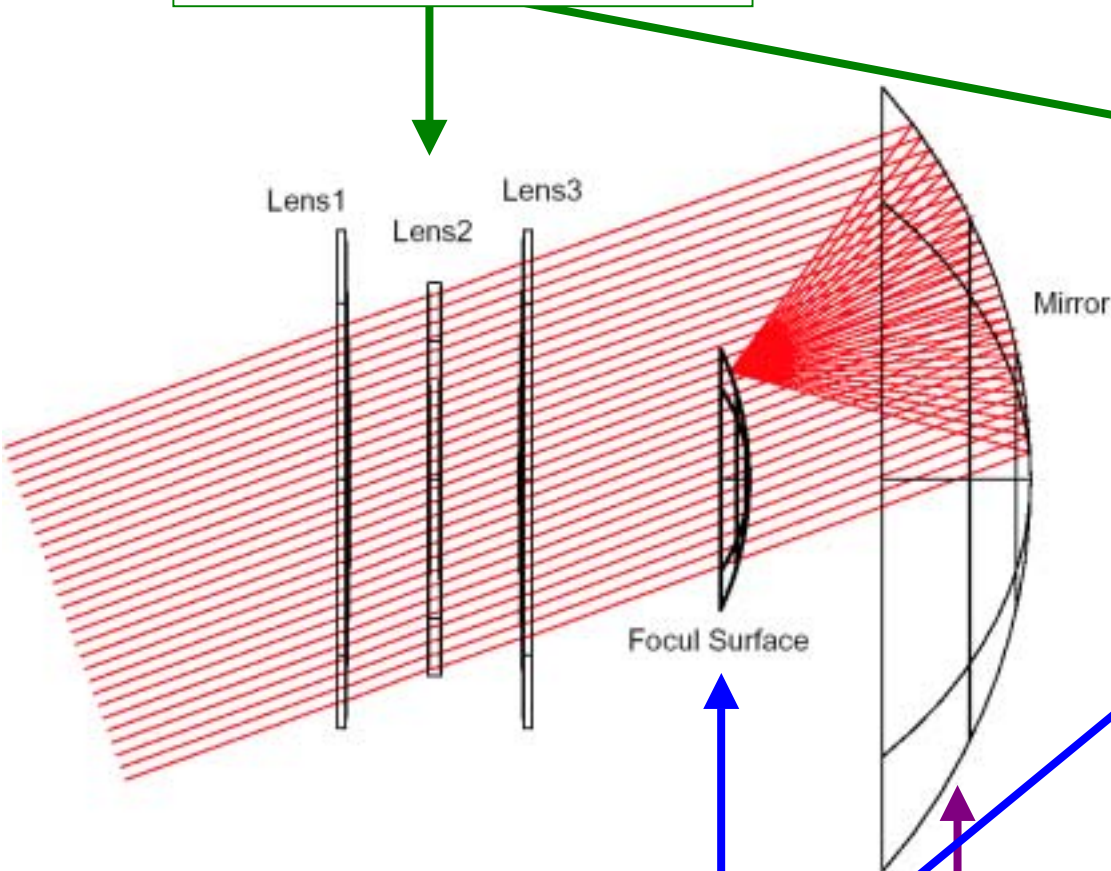
2. Stereo Observation



High-resolution Telescope

Ashra Optics : Components

Acrylic corrector lenses



Lens II

Segmented mirrors

Telescope frame
= mount & adjust
structure

Ashra Optics : Optimization Method

Optimization parameters: surface shape of corrector lens

Surface Shape:

$$Z = \frac{h^2/R}{1 + \sqrt{1 - h^2/R^2}} + Ah^4 + Bh^6 + Ch^8.$$

Evaluation function:

$$F = \sum_{\theta} \left(\sum_{\lambda} s(\theta, \lambda)^2 \right)^2$$

incident angle θ

wavelength λ

consider fluorescence peak

Modified Powell's method

To reduce the # of free parameters, thickness and position of corrector lens are fixed.

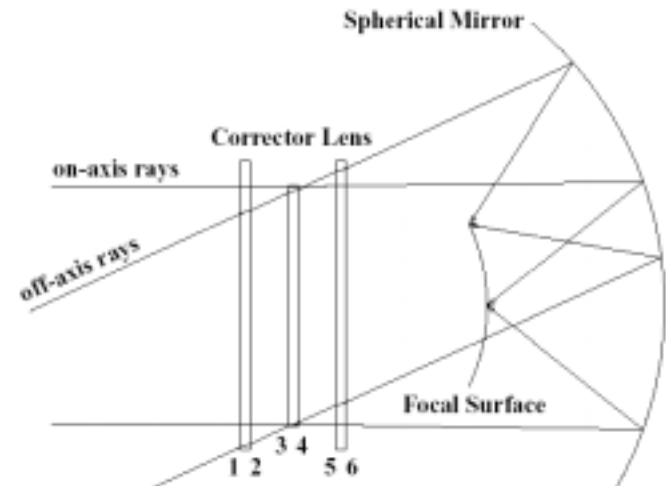
Z: Surface sag

h: radial height

R: curvature

A,B,C: correction term

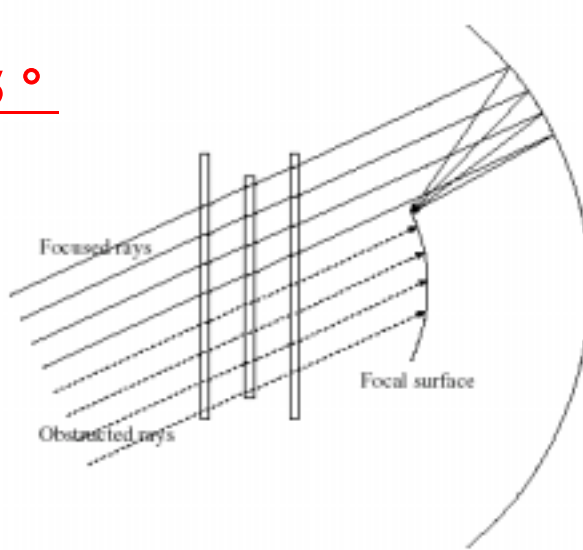
s(): spot size (RMS)



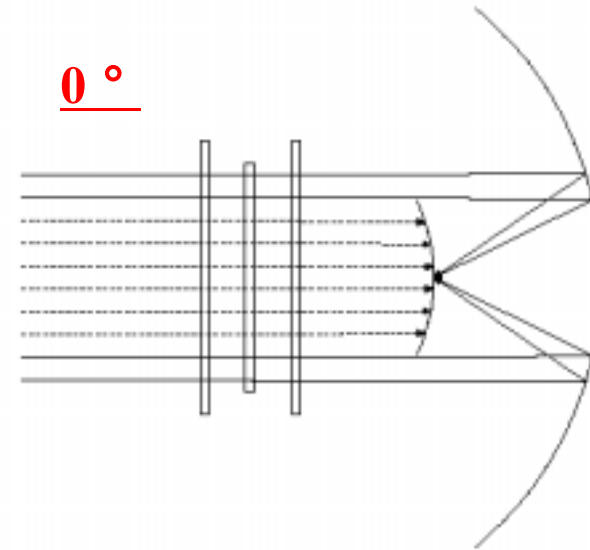
Refraction & reflection on each lens surface are traced.

Region obscured by the focal surface

25°

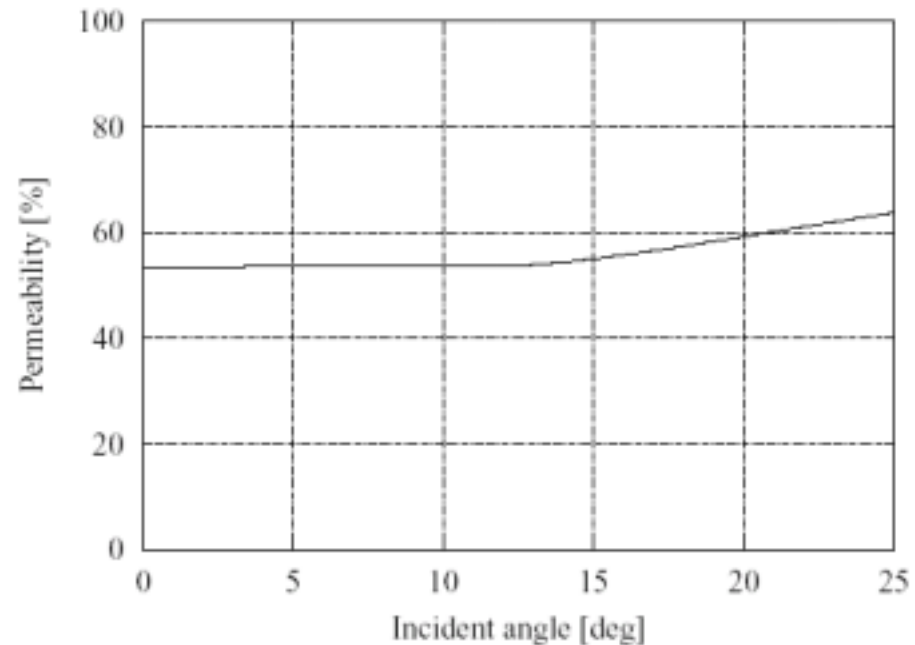


0°



Permeability:
Region not obscured
by the focal surface

> 50%



R&D Status : Mirror

Material: Tempax glass (Schott corp.)
Shape: segmented spherical mirror
Process: heating a planar glass on a ceramic mold plate

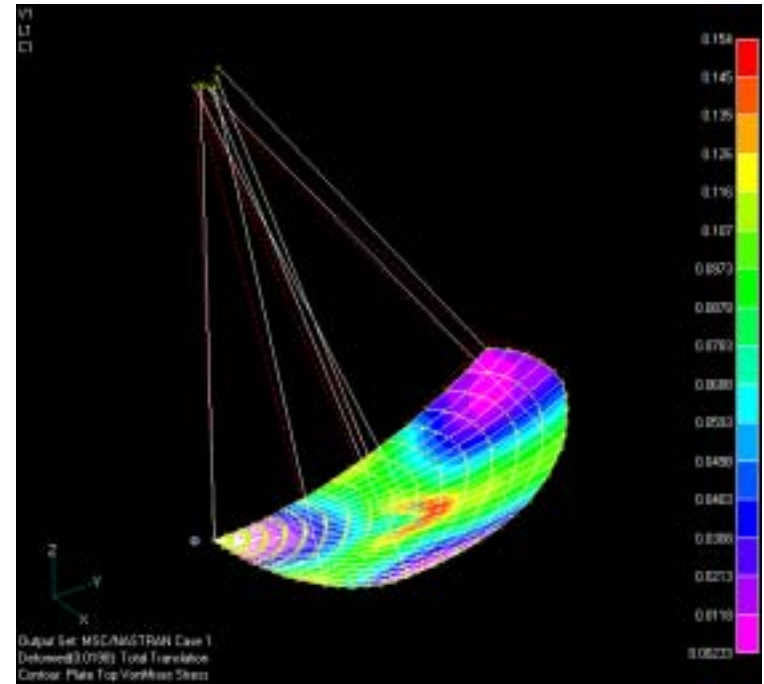
Structure Analysis:

Estimate surface sag caused by self weight using finite element method

design mounting system and determine thickness of the mirror



Sampling of segmented mirror



Prototype of Segment Mirror

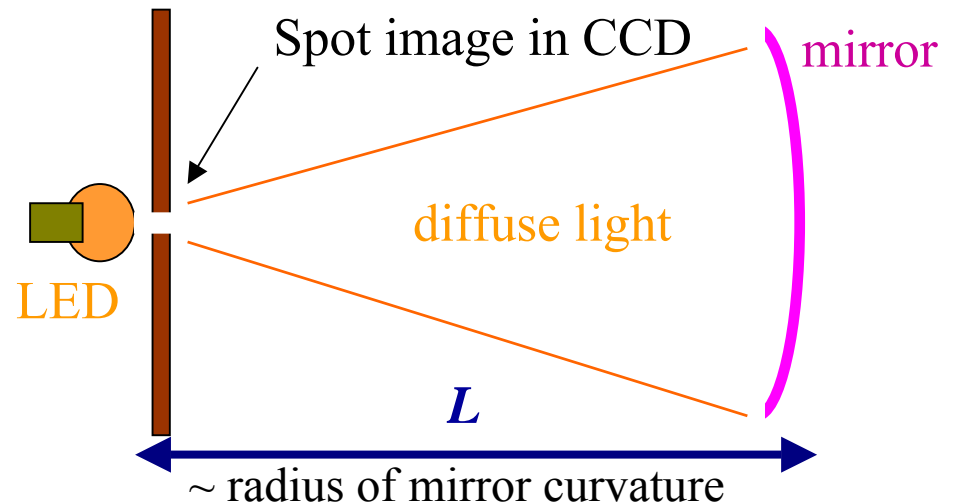
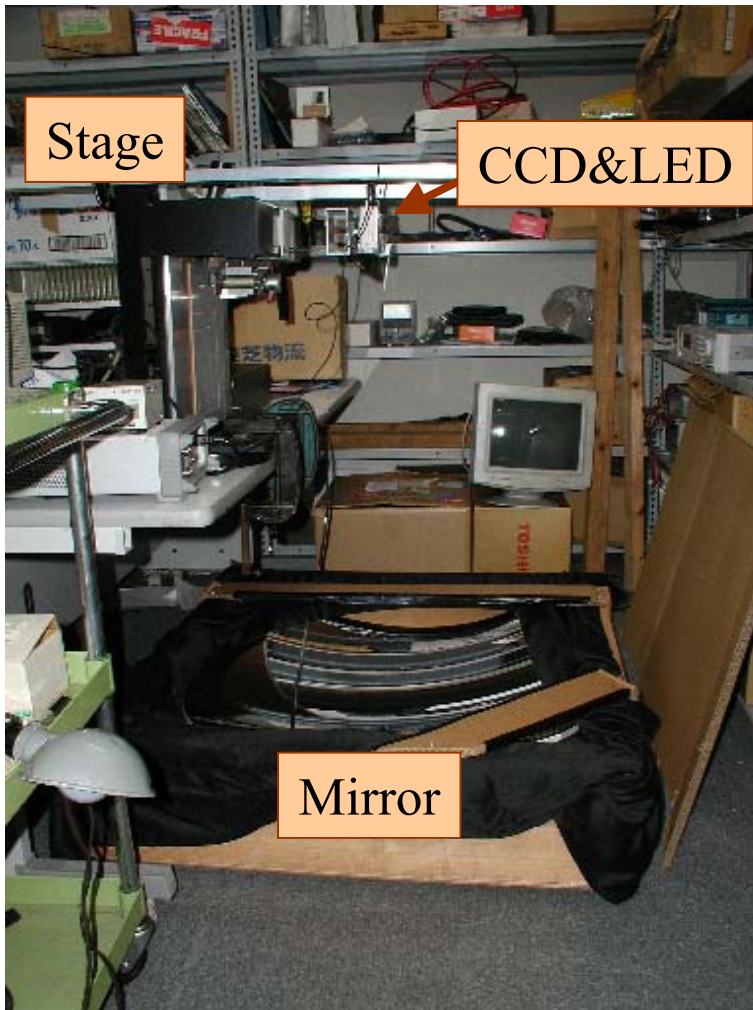
The segment mirror is shaped by heating a planar glass on a ceramic mold plate in the temperature controlled electric oven.



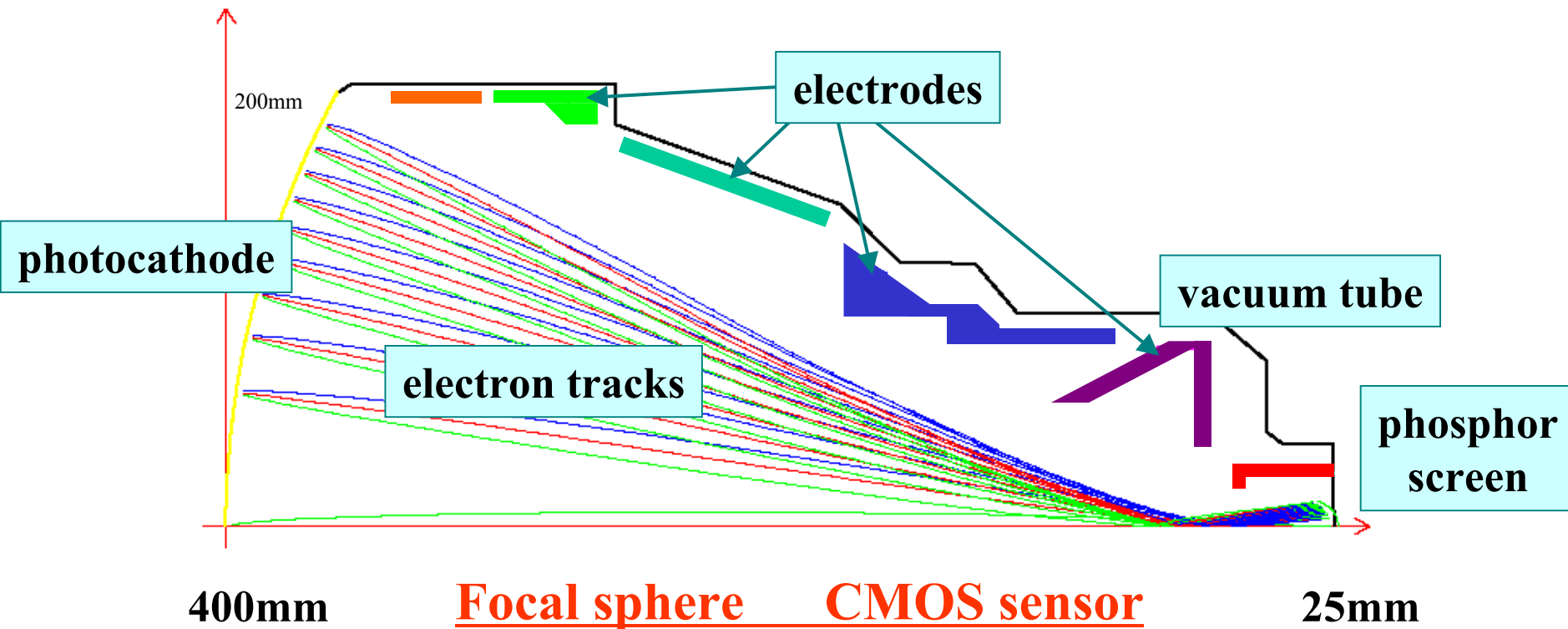
To improve spot size:

- A support disk is glued before polishing
- Support disk itself is made of glass
- Polishing time: 16 hr

Prototype Mirror : Spot Size Measurements



R&D Status : Lens II

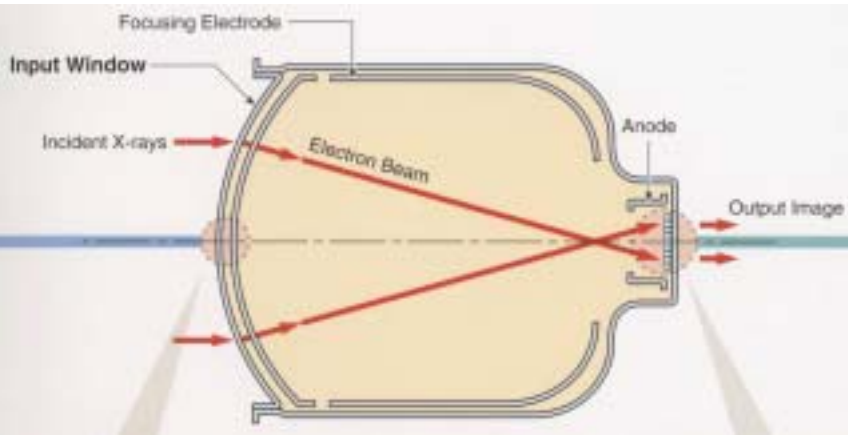


Modification from Commercial X-ray II

1. Input window: Al+CsI phosphor UV-transparent glass
2. Electric lens: Design new field configuration
3. Output window: Plane glass Spherical FOP Patent Pending

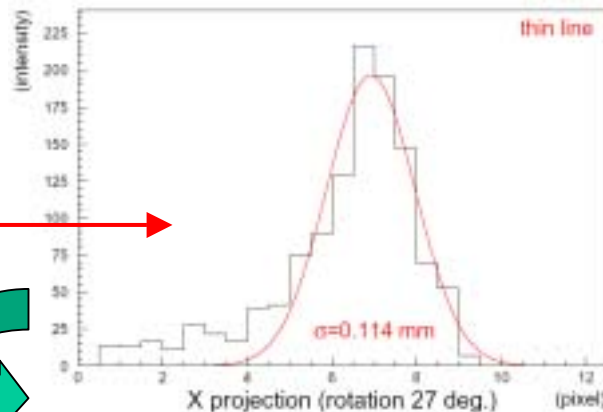
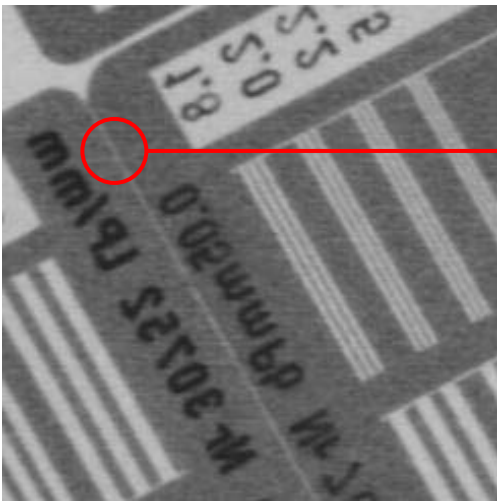
Resolution Matching

1 arcmin resolution $\sigma=0.16$ mm @focal surface=I.I. input surface



16 inch X-ray I.I. (commercial):
4.6Lp/mm @ input surface
(magnification factor ~ 10)

Line pair (Lp)



2.8 Lp/mm
 $\sigma= 0.12$ mm
(along one axis)

Requirement: 3 Lp/mm @ I.I. Input surface

UA3P

Ultra-high Accuracy 3D Profilometer

UA3P uses a nondestructive laser and atomic force probe to measure aspherical surfaces with an accuracy from 0.01 to 0.05 μm .

It features the finest stylus, with a tip radius of curvature measuring just 2 micron. The stylus, which is diamond, is key to obtaining the high precision accuracy of 10nm.

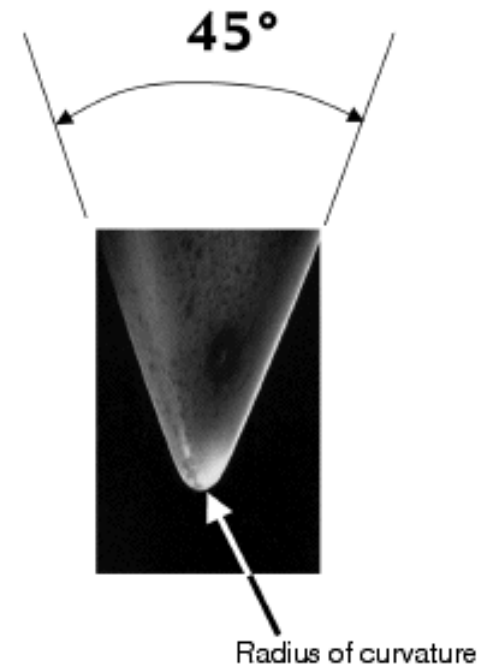


Fig 2 Diamond Stylus Tip

Adjustment Precision

Components		1 st Adjustment Precision	Required Mounting Precision
Mirror	XY	0.02 [mm]	0.05 [mm]
	Z	0.02 [mm]	0.05 [mm]
		0.03 [arcmin]	0.1 [arcmin]
Lens	XY	0.6 [mm]	0.1 [mm]
	Z	0.2 [mm]	0.1 [mm]
		0.2 [arcmin]	0.2 [arcmin]
I.I.	XY	0.7 [mm]	0.1 [mm]
	Z	0.3 [mm]	0.05 [mm]
		1 [arcmin]	0.8 [arcmin]

Ashra Detector

Ashra is a new air Cherenkov & fluorescence detector.

Distinctive Features:

- All-sky Survey 2 sr
- Higher resolution 1 arcmin
- Simultaneous observation
 - **TeV** ,
 - **EHE p/** ,
 - **VHE**
Sugiyama-san's and
Kohri-san's talks
(OG2.5-14 Aug.5, HE3.4-5 Aug.6)

Ashra station:

- 12 telescopes / station
- All-sky (2 sr) / 80M pixels

